

KOOLANCEL Technical Catalogue



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The largest manufacturer of cellulose pads in the Middle East

Evaporative Cooling

Evaporative cooling is the easiest and most efficient way to create cooling. Our body rejects heat using the same method and through sweating (moisture evaporation from the skin). Evaporative coolers use different evaporative media to cool the air, of which the cellulose pad is one of the most efficient.

The cellulose pad consists of regular and wavy thin sheets with high wettability and water absorption properties and is saturated by chemical materials to increase strength and durability. The uniform and dense structure of the pad causes the air–water interface in the cellulose pad to be more significant compared to the aspen pad and the airspeed to be more uniform.

These factors increase the cooling rate and prevent the entry of water droplets, dust and harmful respiratory bacteria into the airflow.

Cellulose Pad In Cooling Systems

Evaporative cooling systems with cellulose pads are the most efficient (Figure 1).

The performance of evaporative cooling systems depends on the efficiency of evaporation and the pressure drop of the evaporative media. High evaporation efficiency causes more cooling, and low–pressure drop causes the reduction of fan power consumption. Due to its dense and uniform structure the cellulose pad with a higher evaporative cooling efficiency than the aspen pad, has a low–pressure drop. Also, due to its high evaporation efficiency, the cellulose pad can create thermal comfort conditions on sweltering days of the year, while the aspen pad lacks this ability.



Figure 1: Cellulose pad in evaporative cooling systems

Advantages Of Cellulose Pad Compared To Aspen Pad

- **More cooling than the aspen pad;**
- **Less pressure drop than the aspen pad;**
- **Preventing the entry of dust, insects, and suspended particles**
- **Low scaling due to self-cleaning;**
- **Less fungus and algae growth and no transfer of harmful respiratory bacteria;**

The more extraordinary cooling of the cellulose pad compared to the aspen pad is due to the stable and rigid structure of the cellulose pad.

“

The dense and wavy form of the cellulose pad increases the water-air interface, distributes water evenly through the cellulose pad, and increases water absorption.

As a result, evaporation efficiency rises by an average of 30% during the season.

”

Advantages Of KOOLANCEL's Cellulose Pads

Long lifetime

KOOLANCEL Company is the only company manufacturing cellulose pads in Iran, which provides a 48 months guarantee against deformation and pulping. The service life of KOOLANCEL's cellulose pad is 4 to 6 times that of aspen pad.

More Cooling

- Higher cooling efficiency than other pads available in the market
- Providing engineering services to manufacture the optimal products

Export To Europe

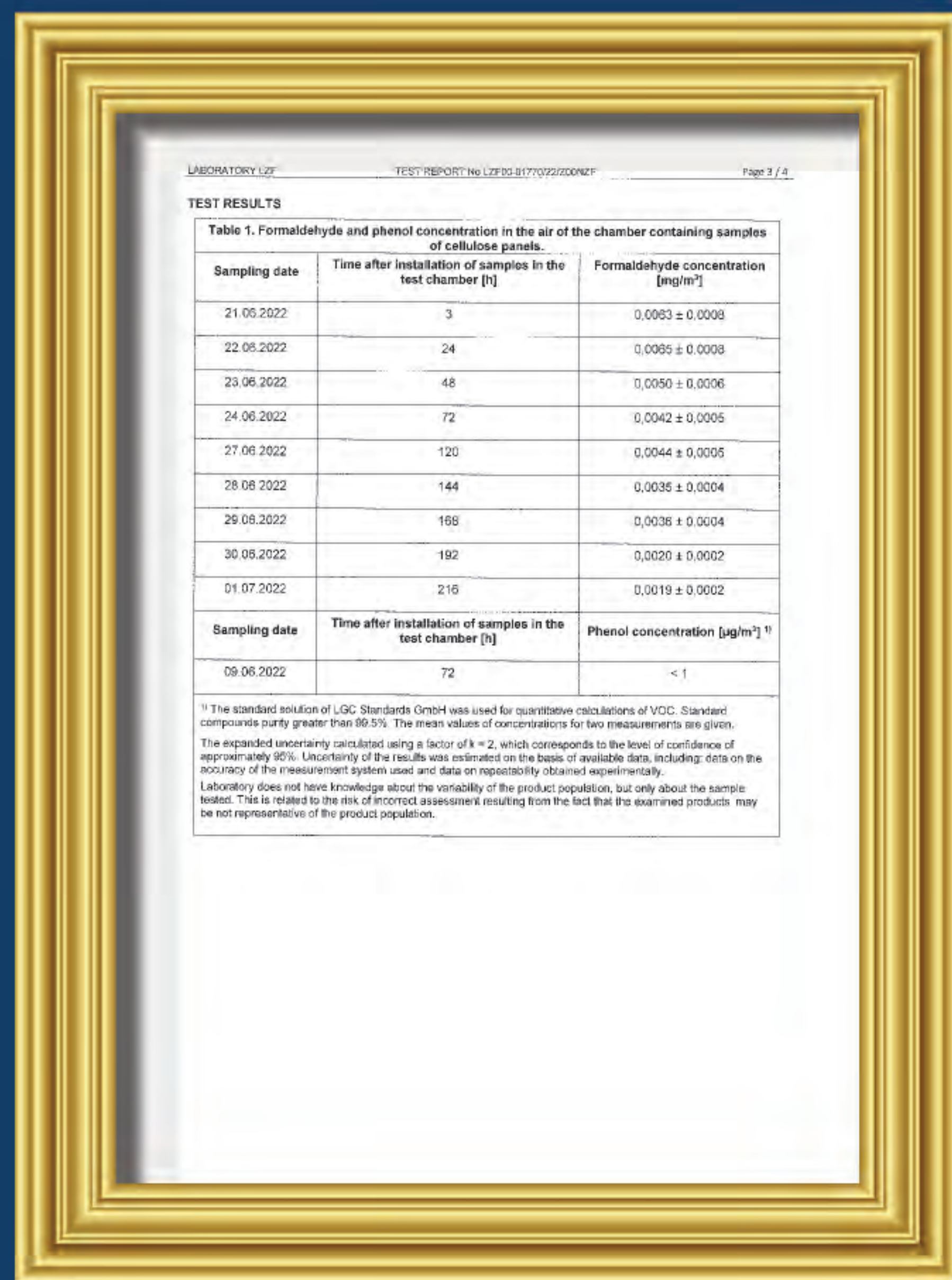
KOOLANCEL Company has exported its products to different countries due to its deep knowledge and manufacturing the products that meet global standards. It is also the only exporter of cellulose pads from Iran to Europe.

Scandinavian Virgin Paper

Papers used in KOOLANCEL's cellulose pads are directly imported from Northern European countries. Due to the better raw materials, KOOLANCEL's cellulose pads have higher wettability and water absorption properties.

The Only Professional Manufacturer Of Cellulose Pad Resins In Iran

In recent years, KOOLANCEL Company, relying on the knowledge of Iranian experts, has taken steps towards the production of specialized resins for cellulose pad and has been able to supply top-quality products.



Cellulose pads of KOOLANCEL were investigated to evaluate the qualitative indicators in one of the accredited laboratories of the European Union, and the following results were obtained.

- The amount of free phenol in 72 hours was less than one microgram per cubic meter;
- The amount of free formaldehyde has been determined by performing tests in different intervals, which has stabilized at less than 0.002 mg/m³;
- The amount of free phenol and formaldehyde in KOOLANCEL's cellulose pads was within the standard range and had the standards required in the European Union.

KOOLANCEL is the first Iranian company to receive this certificate successfully.

“Testing the qualitative indices of the cellulosic pads in accordance with the European Union Standard.”

Wet-bulb effectiveness

To demonstrate the cooling effectiveness of an evaporative media, the wet-bulb effectiveness is defined for various types of evaporative media, including cellulose pad, as follows:

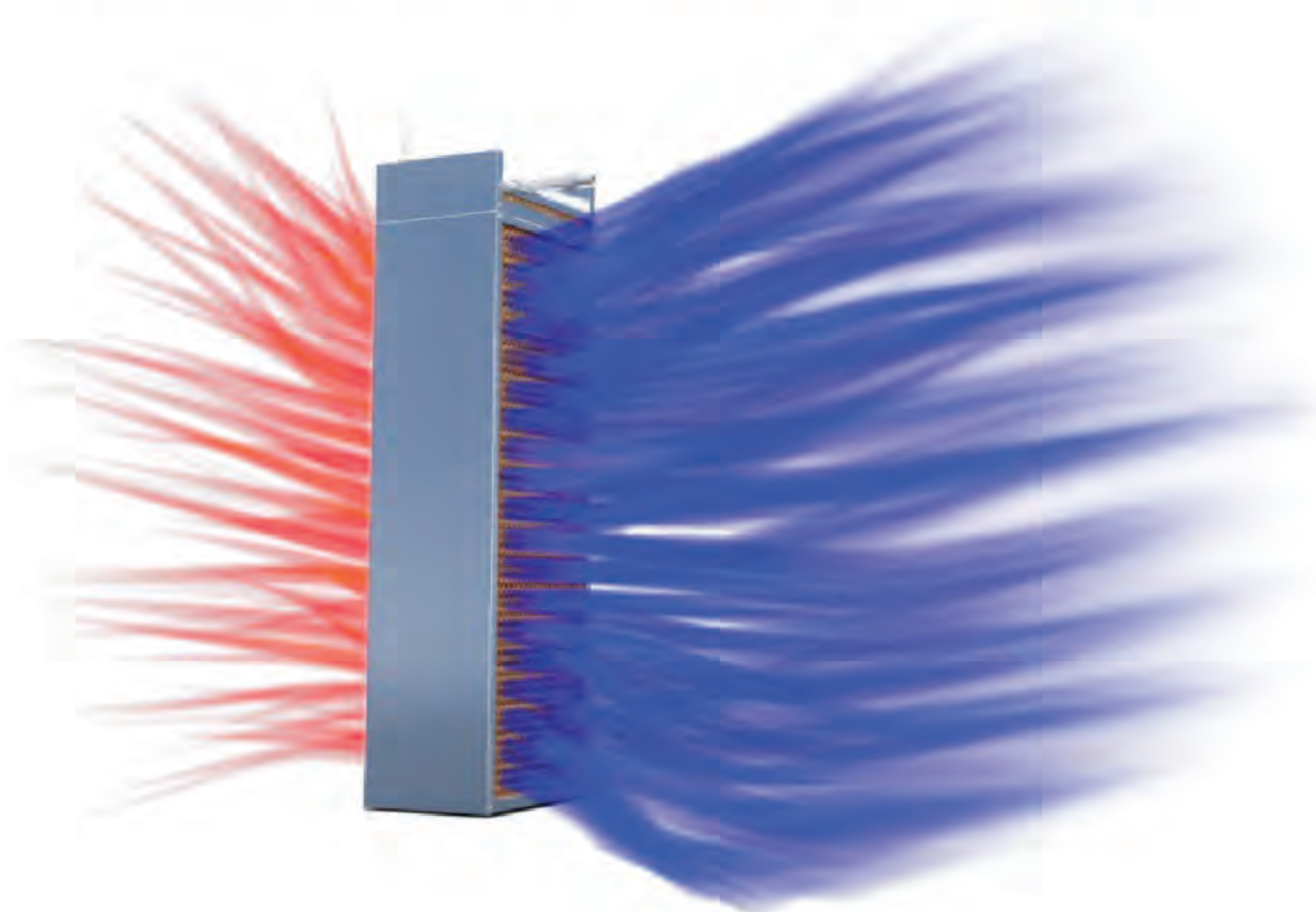
$$\epsilon_{wb} = \frac{T_{db,in} - T_{db,out}}{T_{db,in} - T_{wb,in}}$$

The parameters described in the aforementioned equation are:

Dry-bulb temperature of entering air $T_{db,in}$

Dry-bulb temperature of leaving air $T_{db,out}$

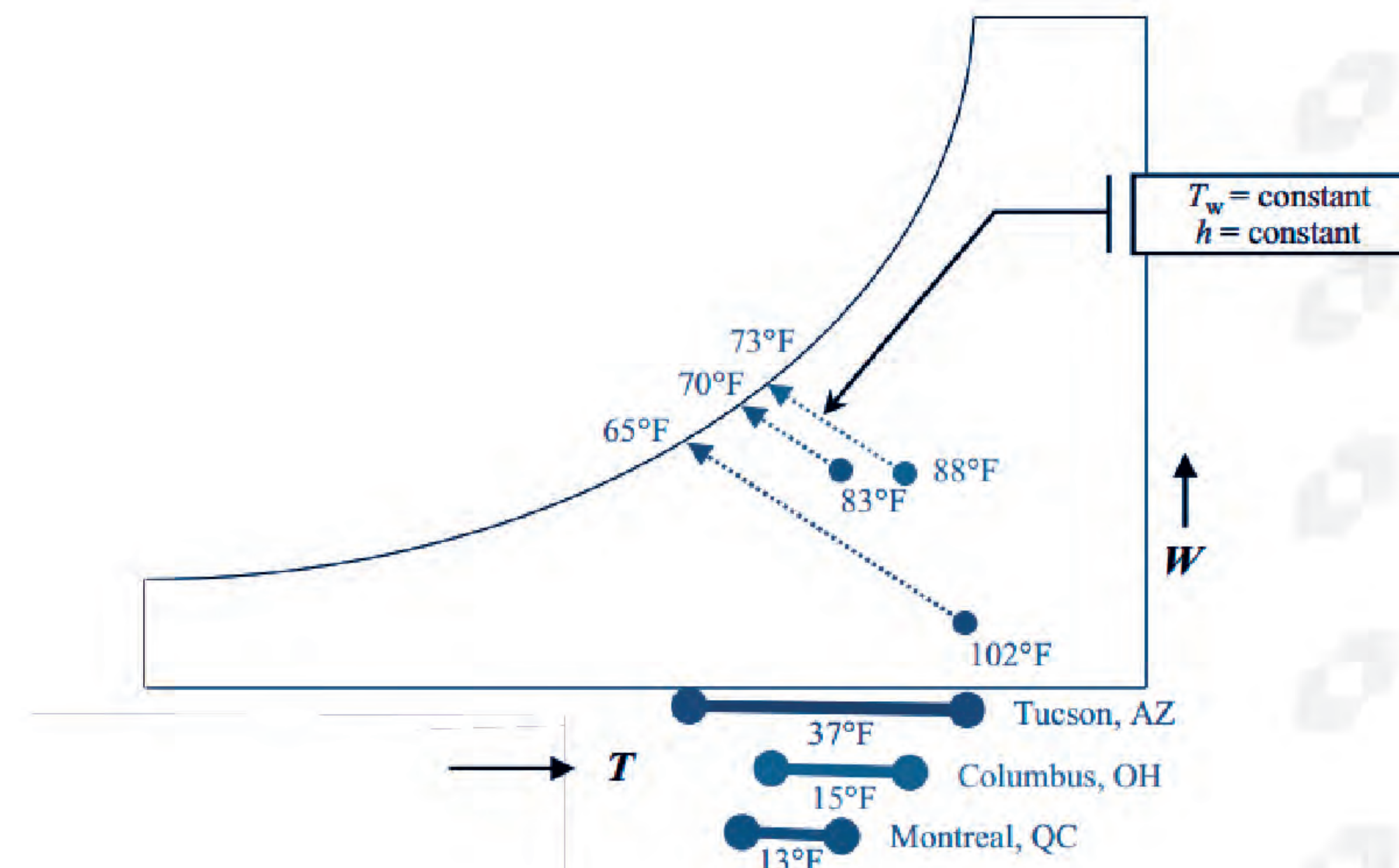
Wet-bulb temperature of entering air $T_{wb,in}$



Psychrometric chart

By understanding the wet-bubble effectiveness of the cellulose pad and utilizing the psychrometric chart, it is possible to determine the air temperature drop following its passage through the cellulose pad. For instance, considering an evaporative cooler equipped with a cellulose pad having an 80% wet-bubble effectiveness, the air temperature drops in three cities – Tucson, Columbus, and Montreal – can be determined using the climatic conditions depicted in the psychrometric chart. The expected temperature drops are 30°F, 12°F, and 10°F for the above-mentioned cities, respectively.

LOCATION		°C	°F	Wet-bulb Depression (°C)	Wet-bulb Depression (°F)
Tucson, AZ	Design Dry-bulb Temperature (T)	39	102	21	37
	Coincident Wet-bulb Temperature (T_w)	18	65		
Columbus, OH	Dry-bulb Temperature (T)	31	88	8	15
	Coincident Wet-bulb Temperature (T_w)	23	73		
Montreal, QC	Dry-bulb Temperature (T)	28	83	7	13
	Coincident Wet-bulb Temperature (T_w)	21	70		



Cellulose Pad Test Laboratory

To ensure and enhance product quality, Koolancel Company has established The country's inaugural cellulose pad test laboratory. Only a few manufacturers worldwide possess the ability to present the characteristics of their cellulose pads, such as saturation efficiency and pressure drop at various air velocities. Koolancel Company utilizes precise and modern laboratory equipment to deliver accurate performance specifications to its customers. This enables the company to produce customized products and furnish the customers with test certificates.



KOOLANCEL Cellulose Pad Products Series

KOOLANCEL manufactures a variety of cellulose pads for various applications, including evaporative coolers, greenhouses, poultry houses, power plants and data centers. KOOLANCEL brand, due to superior-quality products, has gained a unique Position in customers' mind. The product series of KOOLANCEL's cellulose pads are presented in the table below.

Product Series	Applications
4090	Evaporative coolers
5090	
6090	
7090	Greenhouses Poultry Houses
8090	
7060	
7060	Power Plants

In the 4090 series, wavy cellulose sheets with a wave height of 4 mm are placed on top of each other, and the wave direction of the two adjacent sheets constitutes an angle of 90 degrees (45/45) to each other (Figure 2). Due to its high density, these series have the highest evaporation efficiency and pressure drop. It is recommended to use these series in cooling systems possessing limited space to install thick with high air face velocity through the cellulose pads. According to the customer's order and based on the required cooling capacity, these series can be provided in different sizes. 4090 Series has a water distributor so that the pad is evenly wet and maximum evaporation efficiency is achieved.

Product Series 4090

nominal saturation efficiency	90%
nominal pressure drops	73 Pa
number of corrugated sheets in unit length (1m)	235
density	40/44 kg/m ³
water absorption	%140

Nominal saturation efficiency and pressure drop are calculated at 1.5 m/s air velocity for a 10 cm thick pad

4090 Product Series

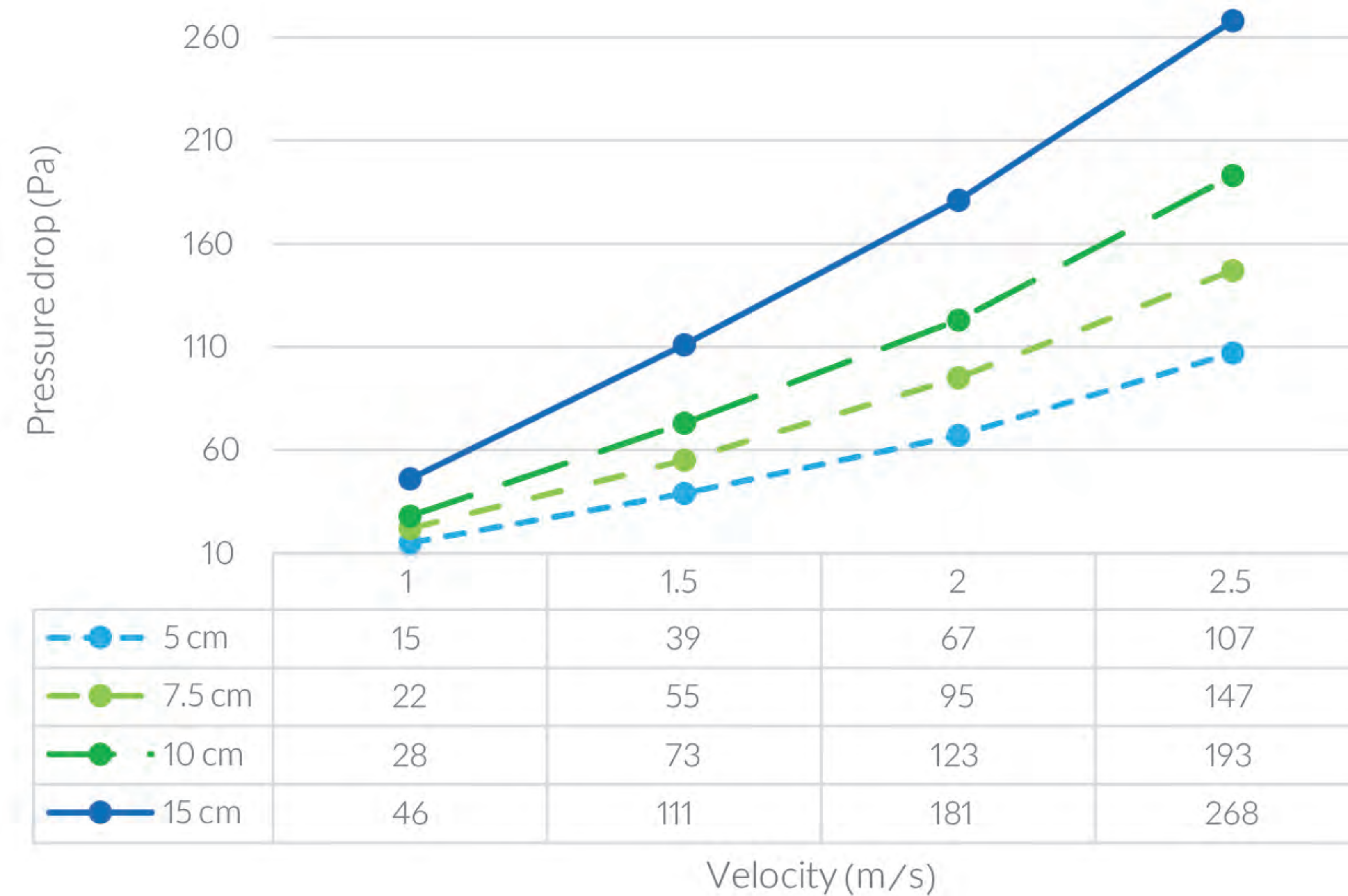
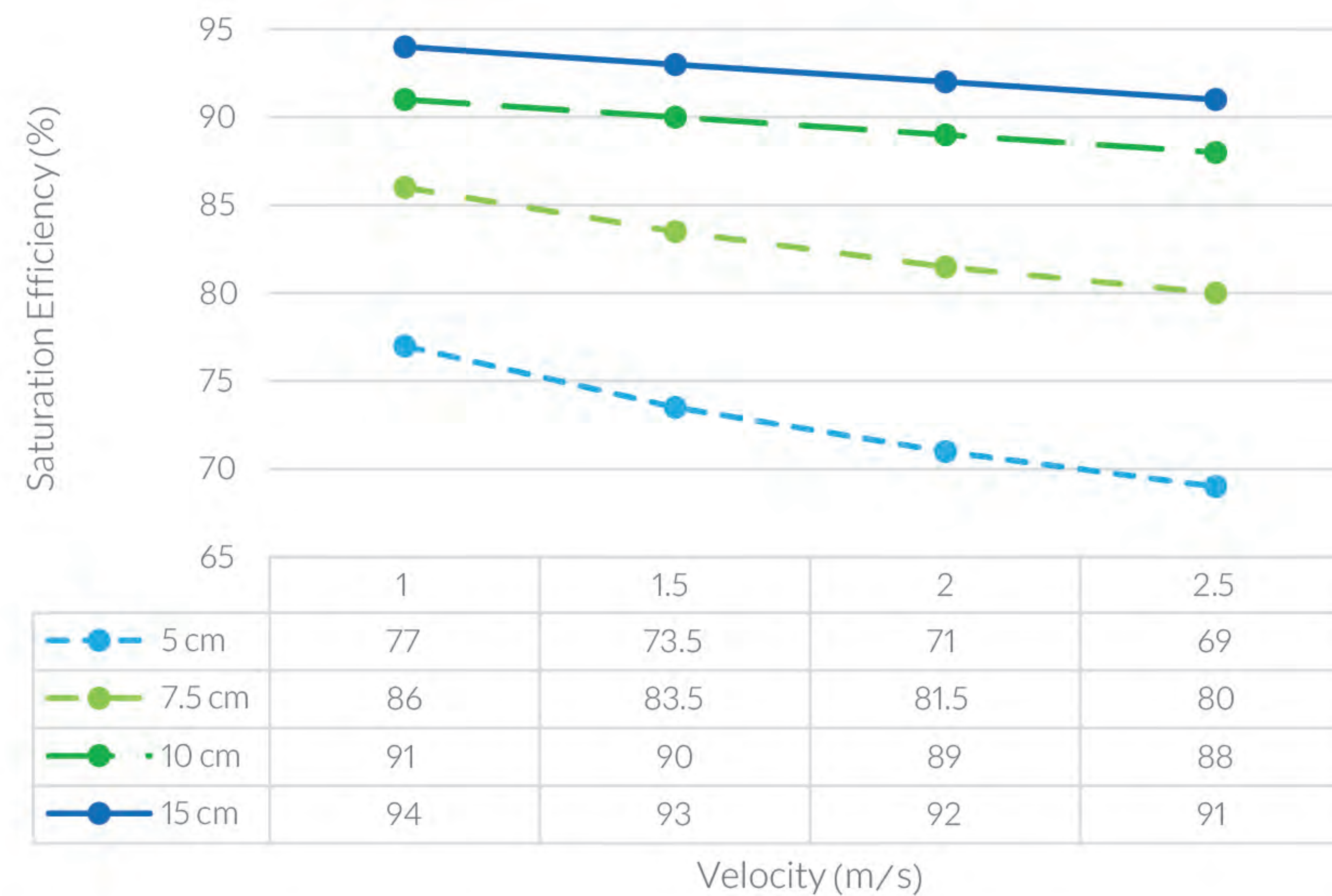
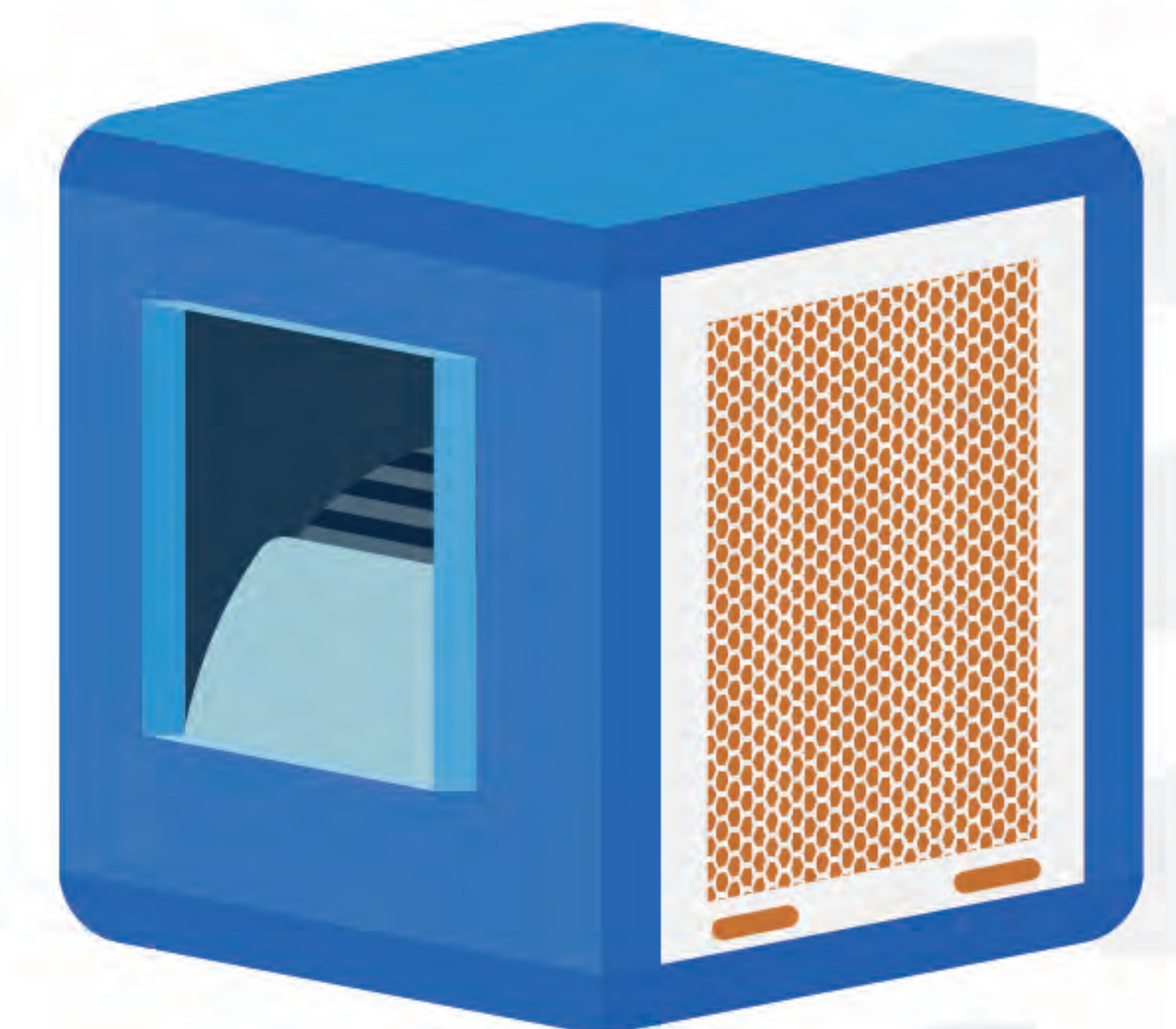


Figure 2 Specifications of 4090 series



Product Series 5090

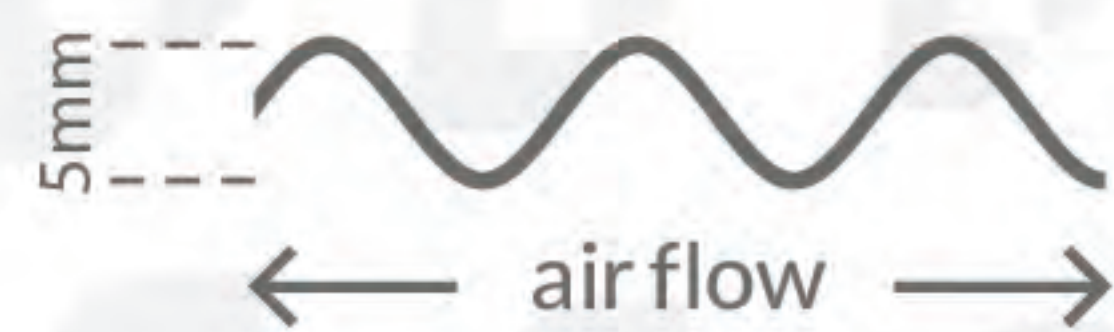
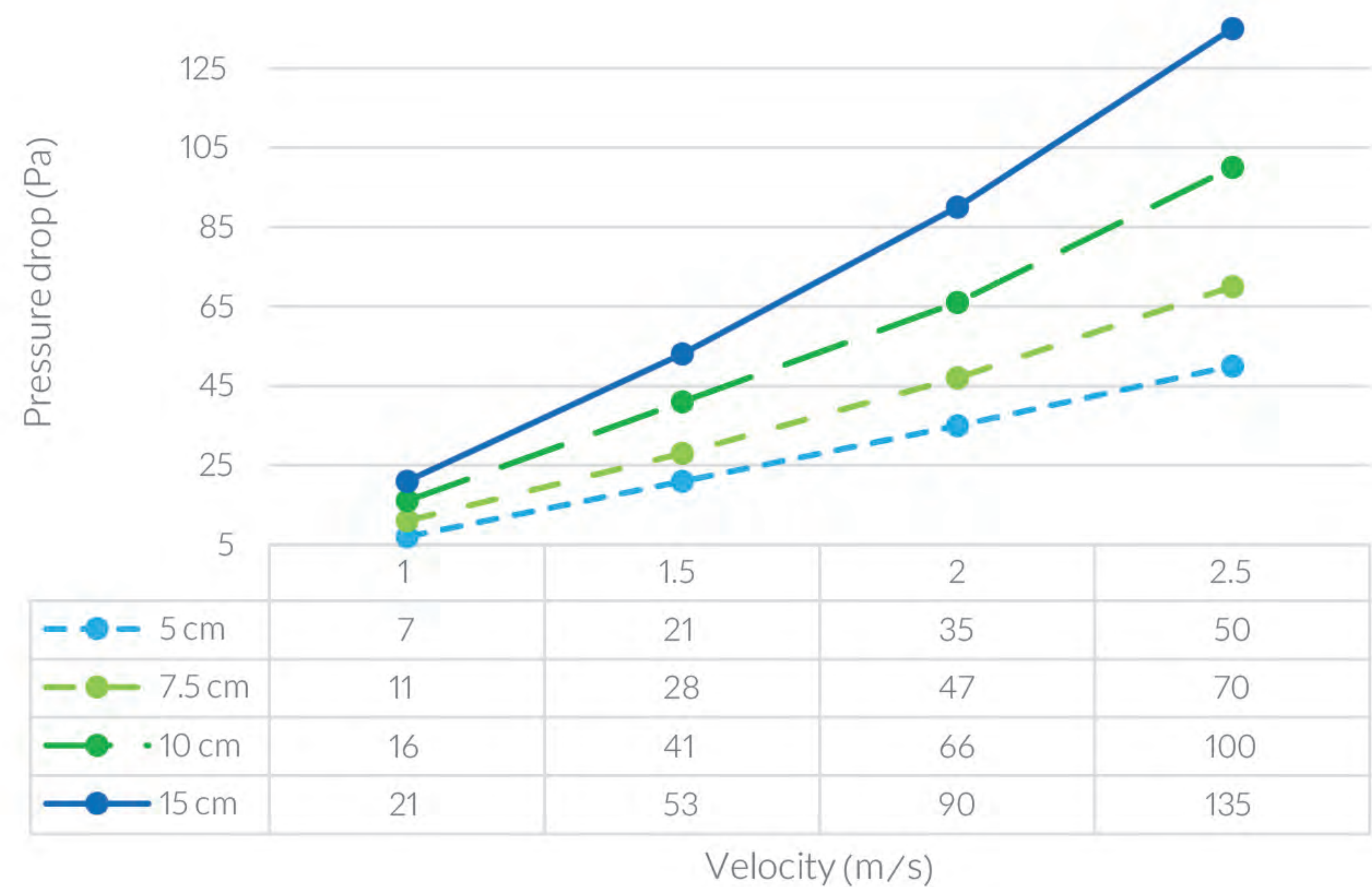
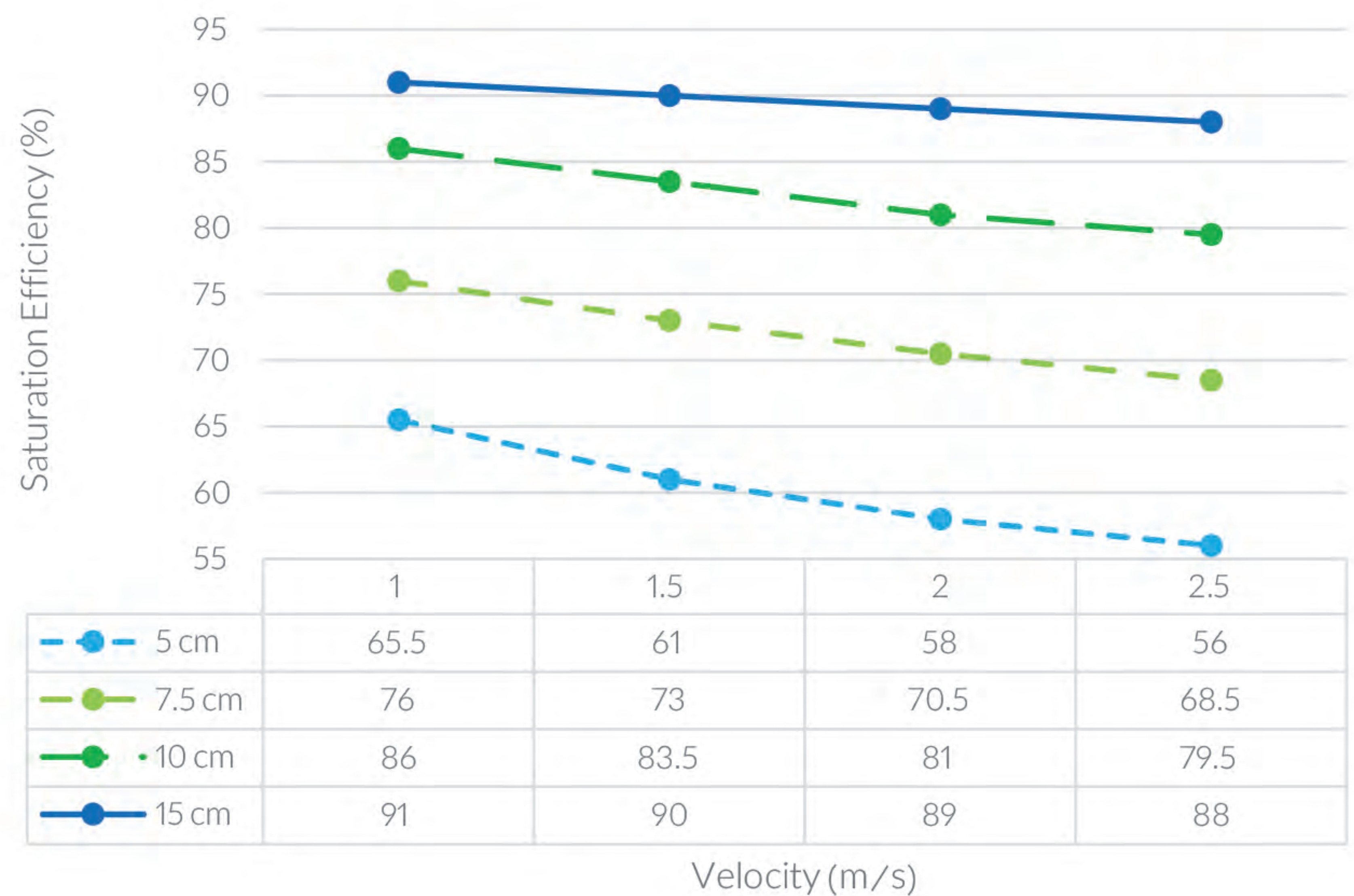
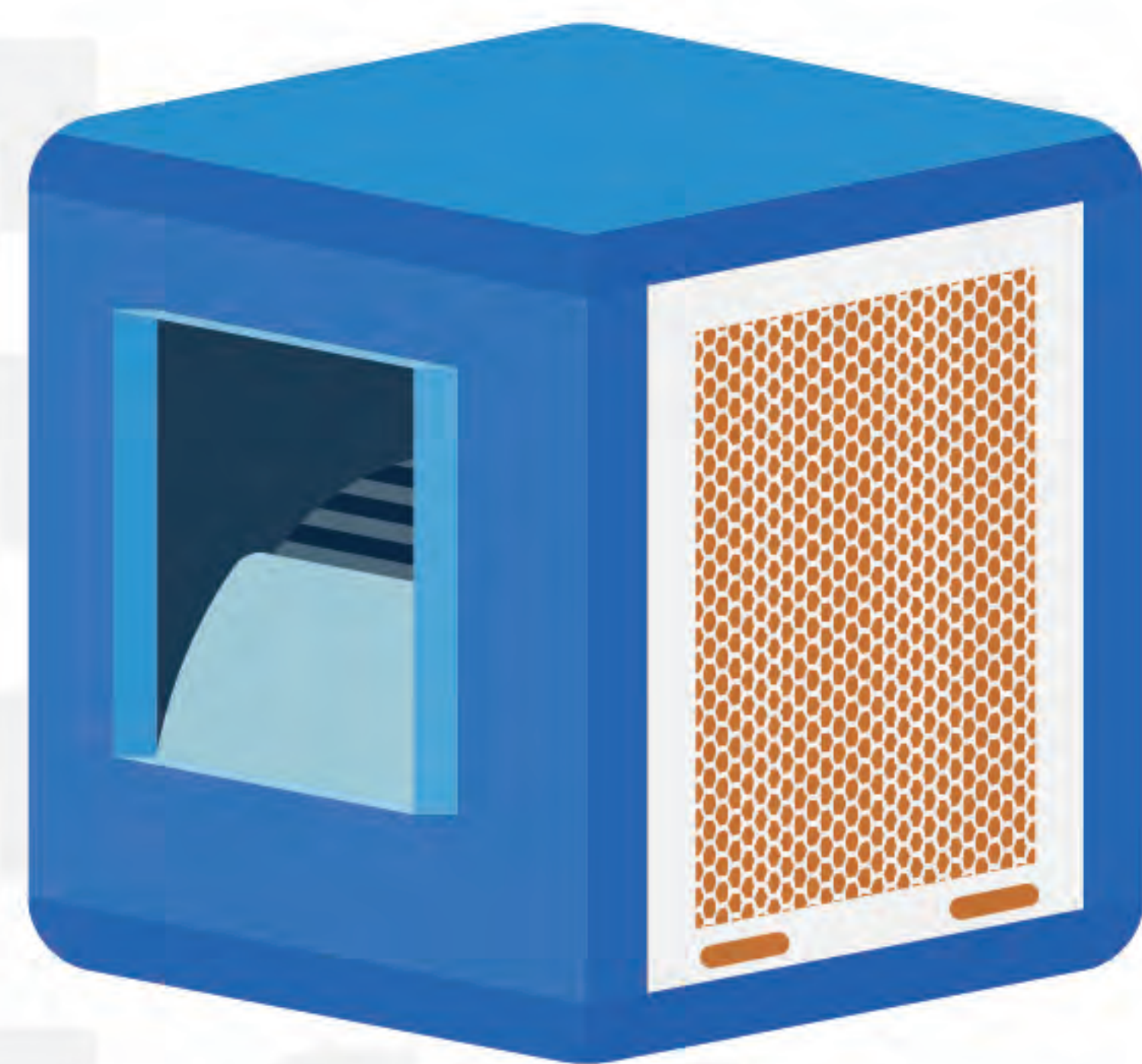


Figure 3 Specifications of 5090 series



In the 5090 series, wavy cellulose sheets with a wave height of 5 mm are placed on top of each other, and the wave direction of the two adjacent sheets form an angle of 90 degrees (45/45) to each other (Figure 3). Due to its medium density, these series have established a balance between evaporation efficiency and pressure drop with a high evaporation efficiency; it still has an acceptable pressure drop.

These series can be used in most cooling systems and is presented in different dimensions according to the customer's order and based on the required cooling capacity. 5090 Series has a water distributor to wet the pad uniformly and achieve maximum evaporation efficiency.

Product Series 5090

nominal saturation efficiency	% 83/5
nominal pressure drops	41 Pa
number of corrugated sheets in unit length (1m)	190
density	33/44 kg/m ³
water absorption	%140

Nominal saturation efficiency and pressure drop are calculated at 1.5 m/s air velocity for a 10 cm thick pad



In the 6090 series, wavy cellulose sheets with a wave height of 6 mm are placed on top of each other, and the wave direction of the two adjacent sheets forms an angle of 90 degrees (45/45) to each other (Figure 4).

These series have a low-pressure drop due to its lower density compared to other series, but at the same time, its evaporation efficiency is acceptable. It is recommended to use these series in cooling systems whose fans cannot overcome high-pressure drops. These series can be offered in different sizes according to the customer's order and based on the required cooling capacity.

Product Series 6090

nominal saturation efficiency	% 80
nominal pressure drops	39 Pa
number of corrugated sheets in unit length (1m)	164
density	28/95 kg/m ³
water absorption	%140

Nominal saturation efficiency and pressure drop are calculated at 1.5 m/s air velocity for a 10 cm thick pad

6090 Product Series

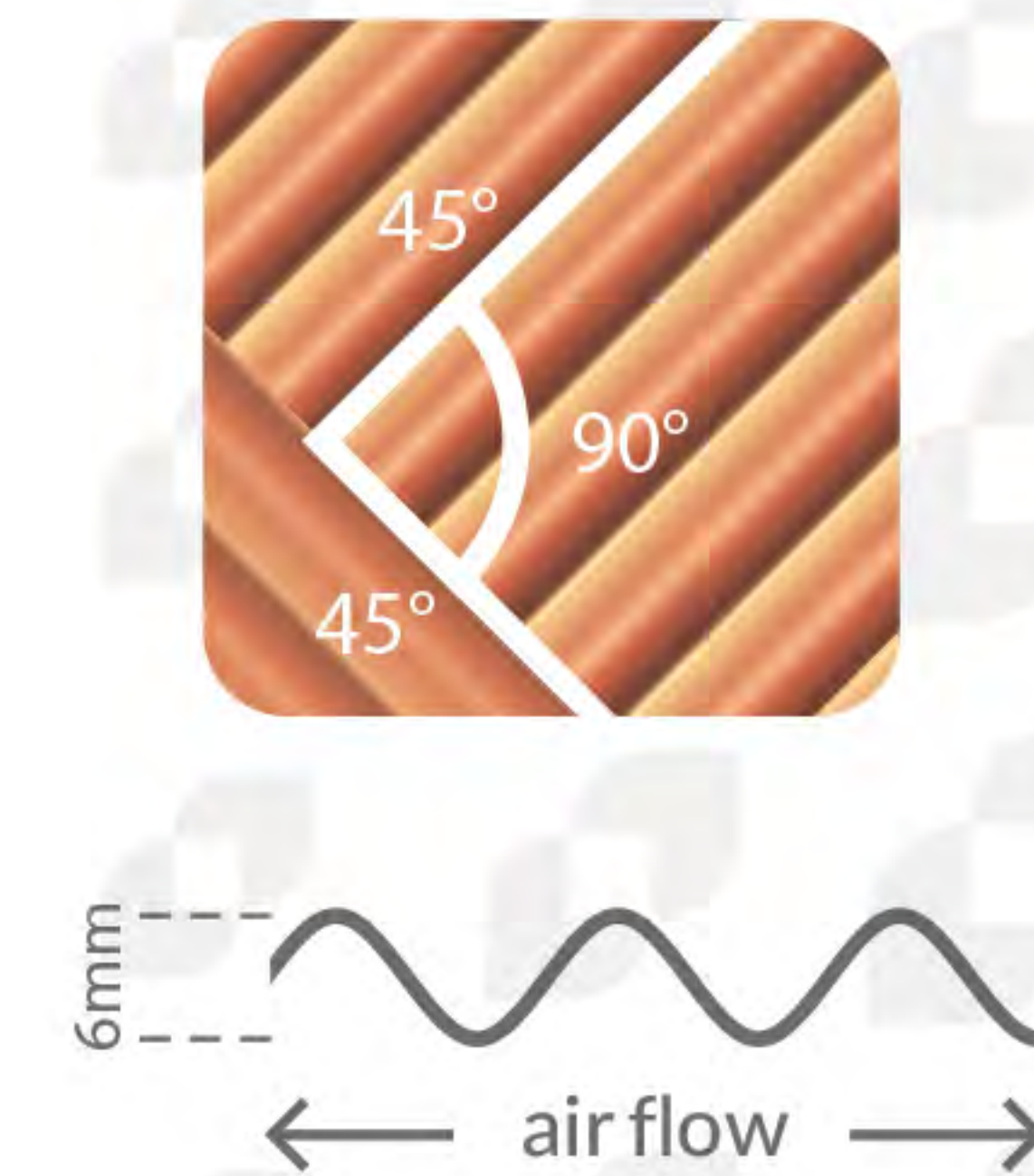
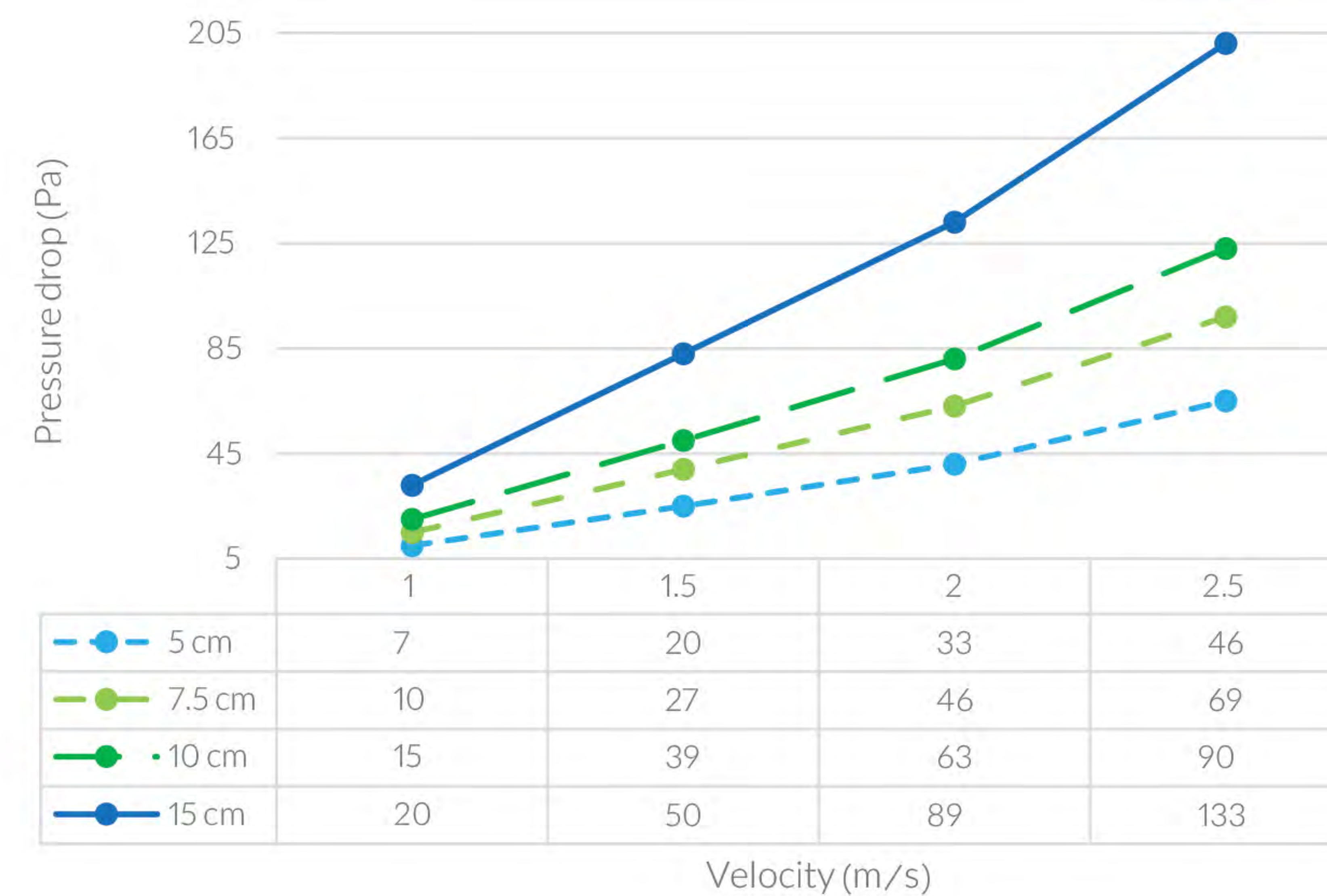
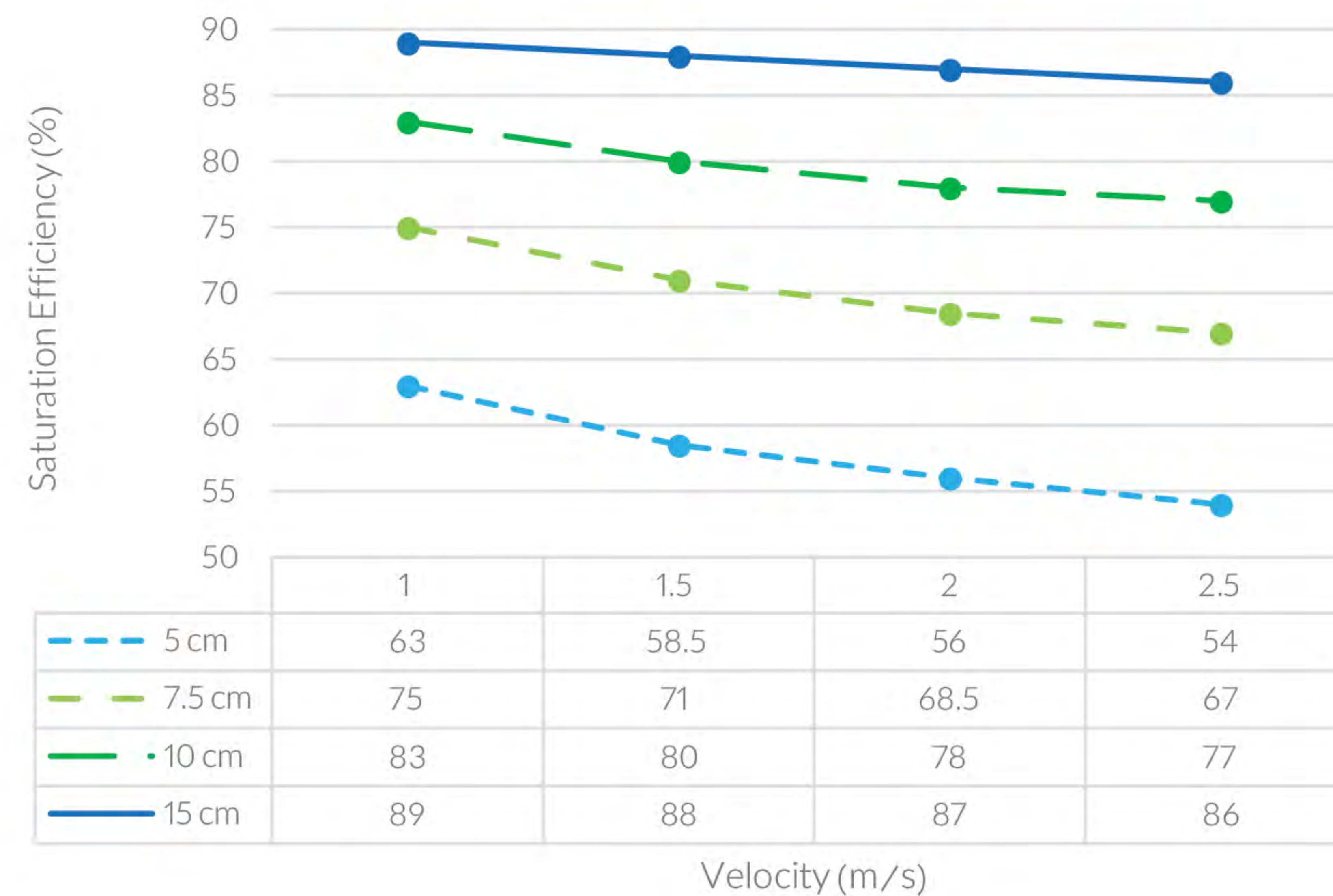
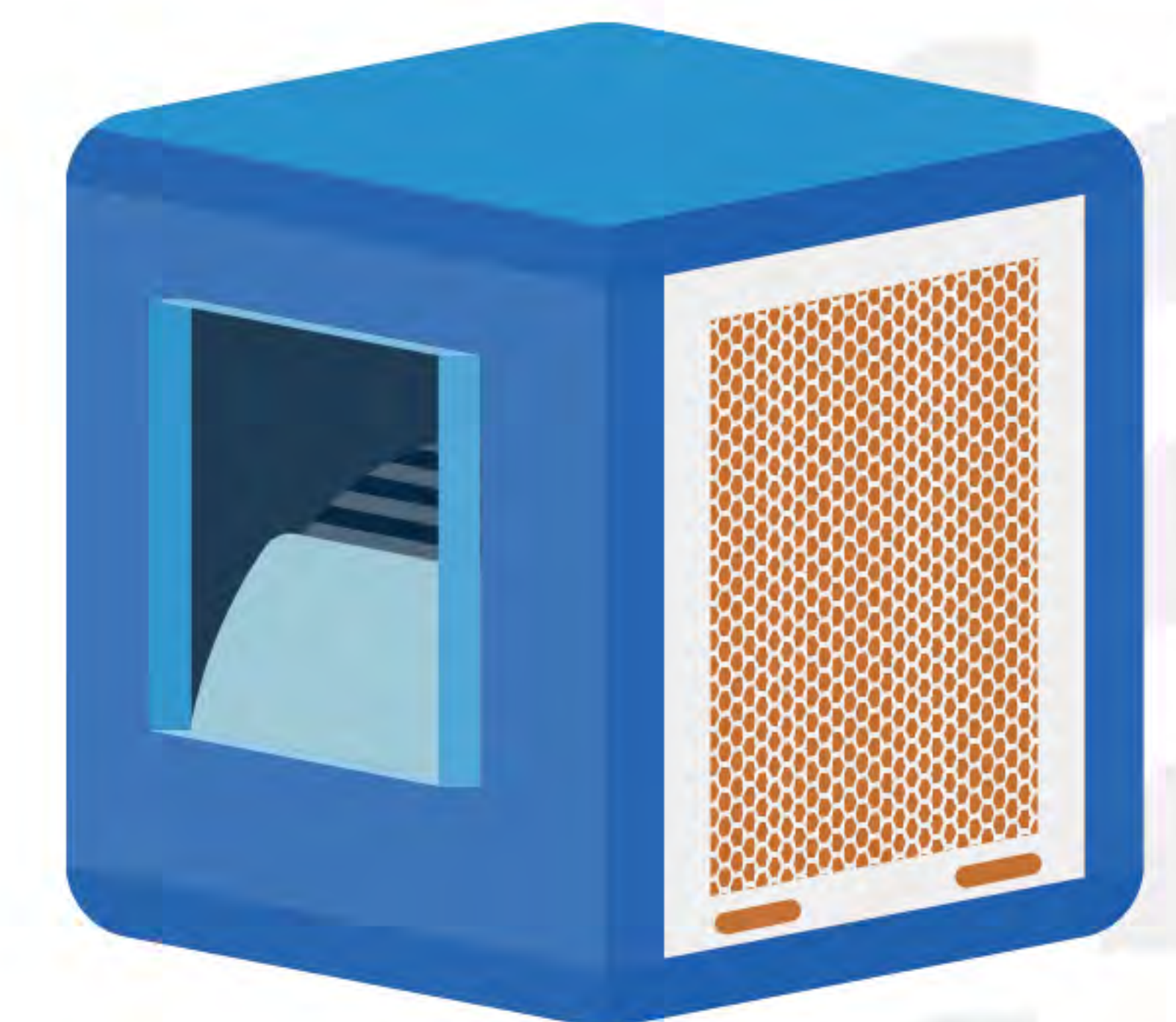


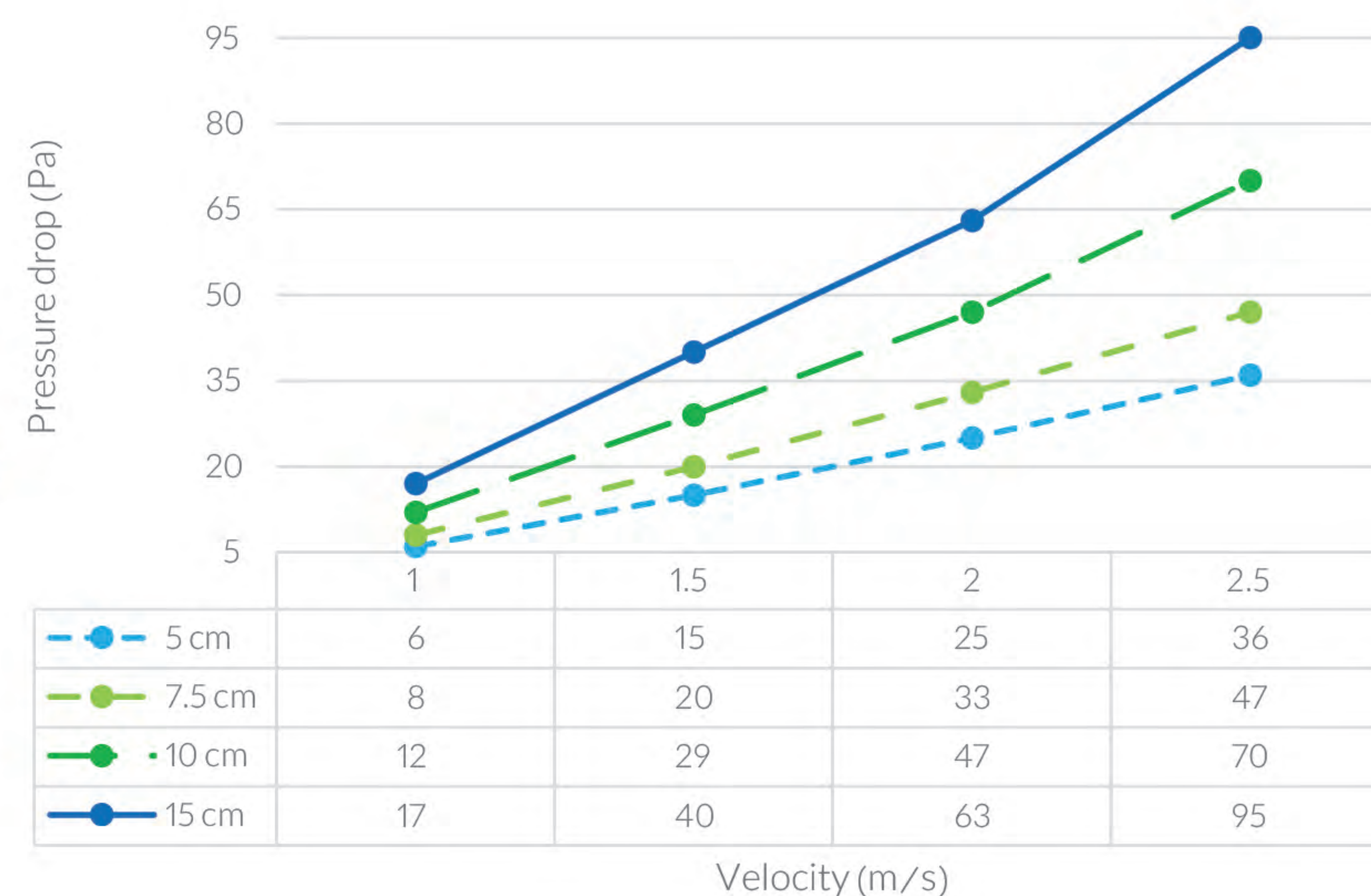
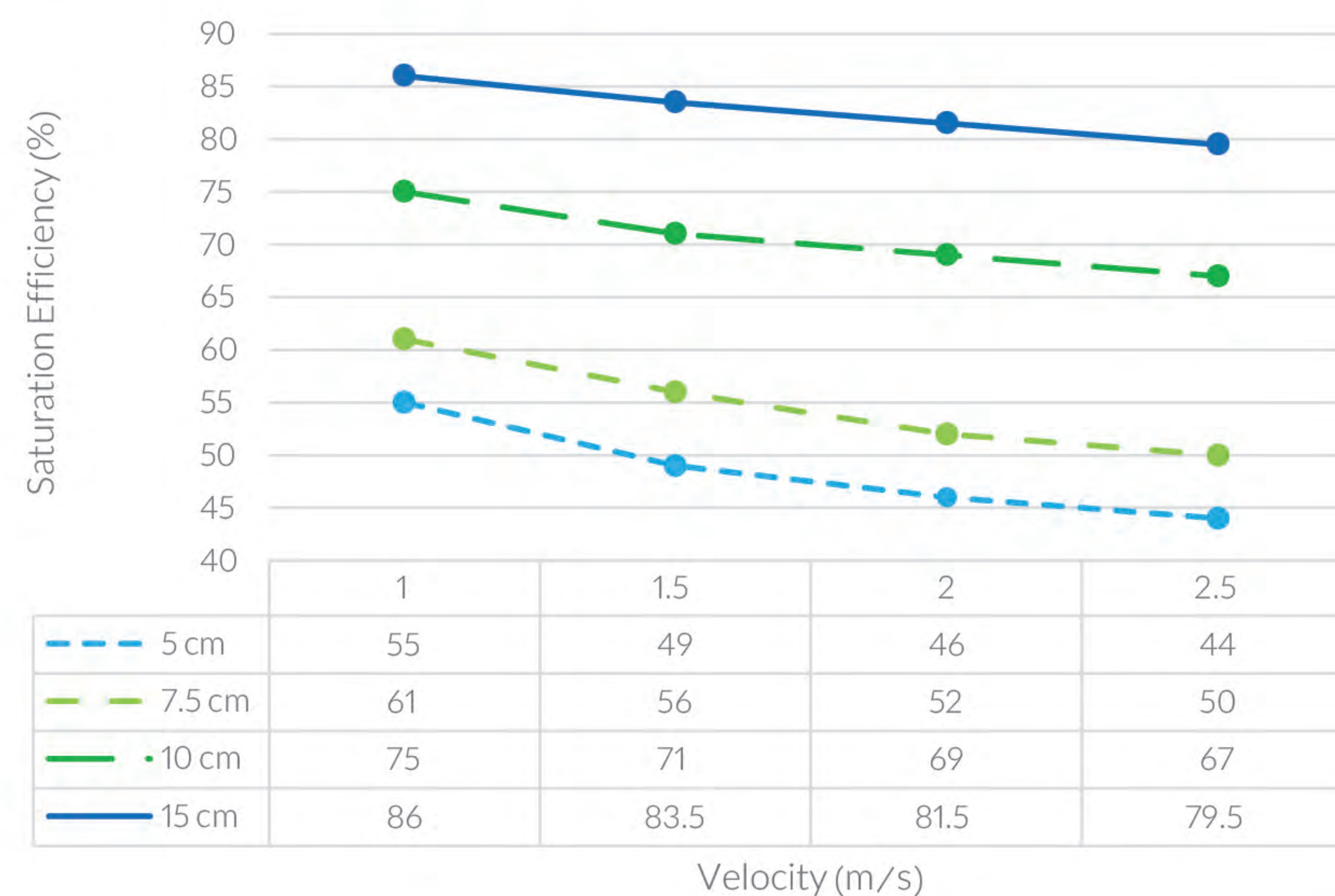
Figure 4 Specifications of 6090 series



Product Series 7090



Figure 5 Specifications of 7090 series



In the 7090 series, wavy cellulose sheets with a wave height of 7 mm are placed on top of each other, and the wave direction of the two adjacent sheets forms an angle of 90 degrees (45/45) to each other (Figure 5). These series are specifically used in the walls of greenhouses and poultry farms along with the frame set, water supply system (tank, pump, and pipe) and fan. These series is offered in different dimensions according to the customer's order and based on the required cooling capacity. It is also possible to provide these series with a water distributor.

Product Series 7090

nominal saturation efficiency	% 71
nominal pressure drops	29 Pa
number of corrugated sheets in unit length (1m)	143
density	23/66 kg/m ³
water absorption	%140

Nominal saturation efficiency and pressure drop are calculated at 1.5 m/s air velocity for a 10 cm thick pad

In the 8090 series, wavy cellulose sheets with a wave height of 8 mm are placed on top of each other, and the wave direction of the two adjacent sheets constitutes an angle of 90 degrees (45/45) to each other (Figure 6). These series are specifically used in the walls of greenhouses and poultry farms along with the frame set, water supply system (tank, pump, and pipe) and fan. The elevated wave height of this model diminishes the likelihood of pad openings becoming blocked, making it a suitable option for regions with high water hardness and no available means to soften and purify the water. Given its lower saturation efficiency compared to the 7090 model, it is advisable to employ thicker pad when using this model. These series are offered in different dimensions according to the customer's order and based on the required cooling capacity. It is also possible to provide these series with a water distributor.

Product Series 8090

nominal saturation efficiency	% 74
nominal pressure drops	31 Pa
number of corrugated sheets in unit length (1m)	125
density	21/70 kg/m ³
water absorption	%140

Nominal saturation efficiency and pressure drop are calculated at 1.5 m/s air velocity for a 15 cm thick pad

8090 Product Series

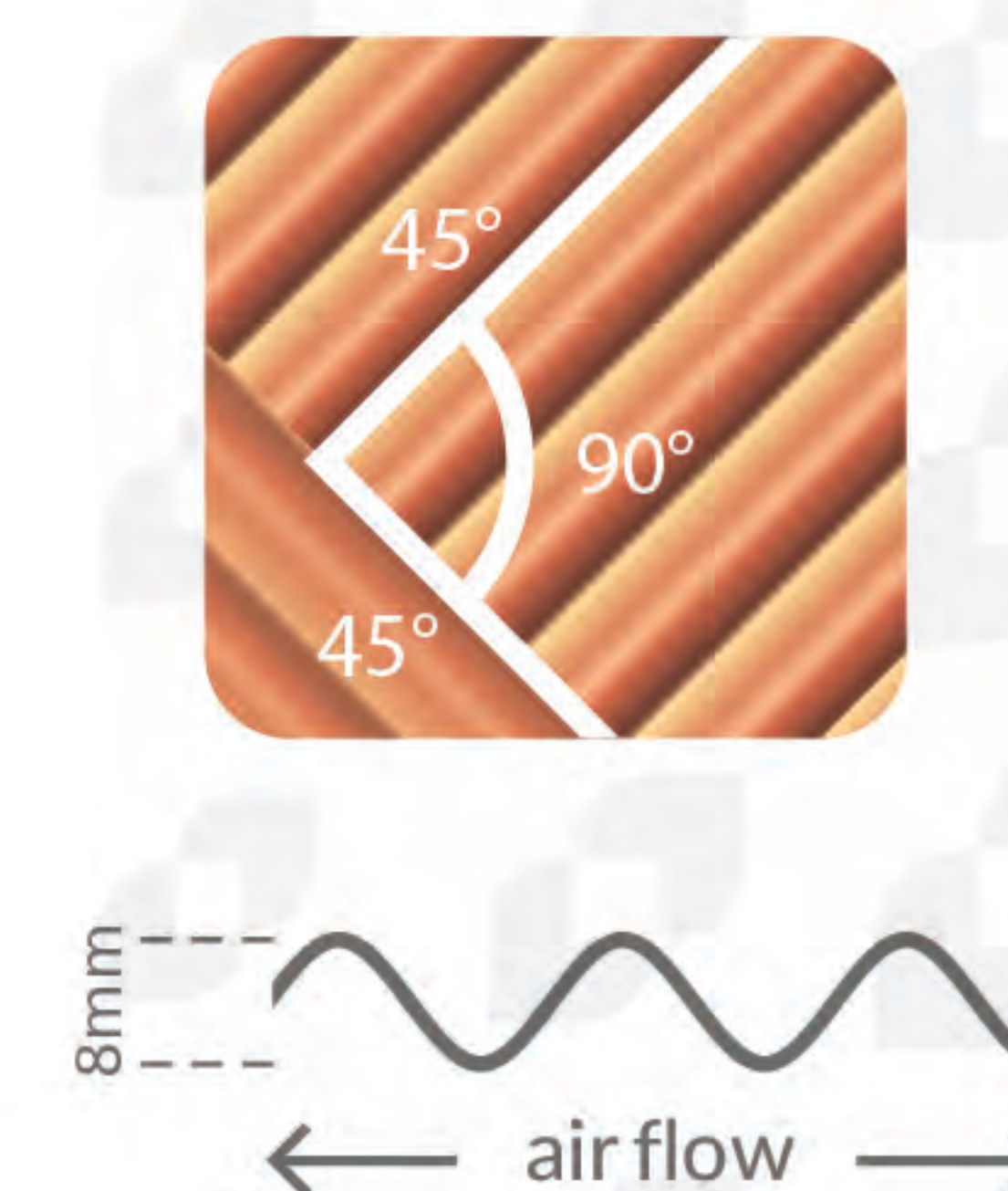
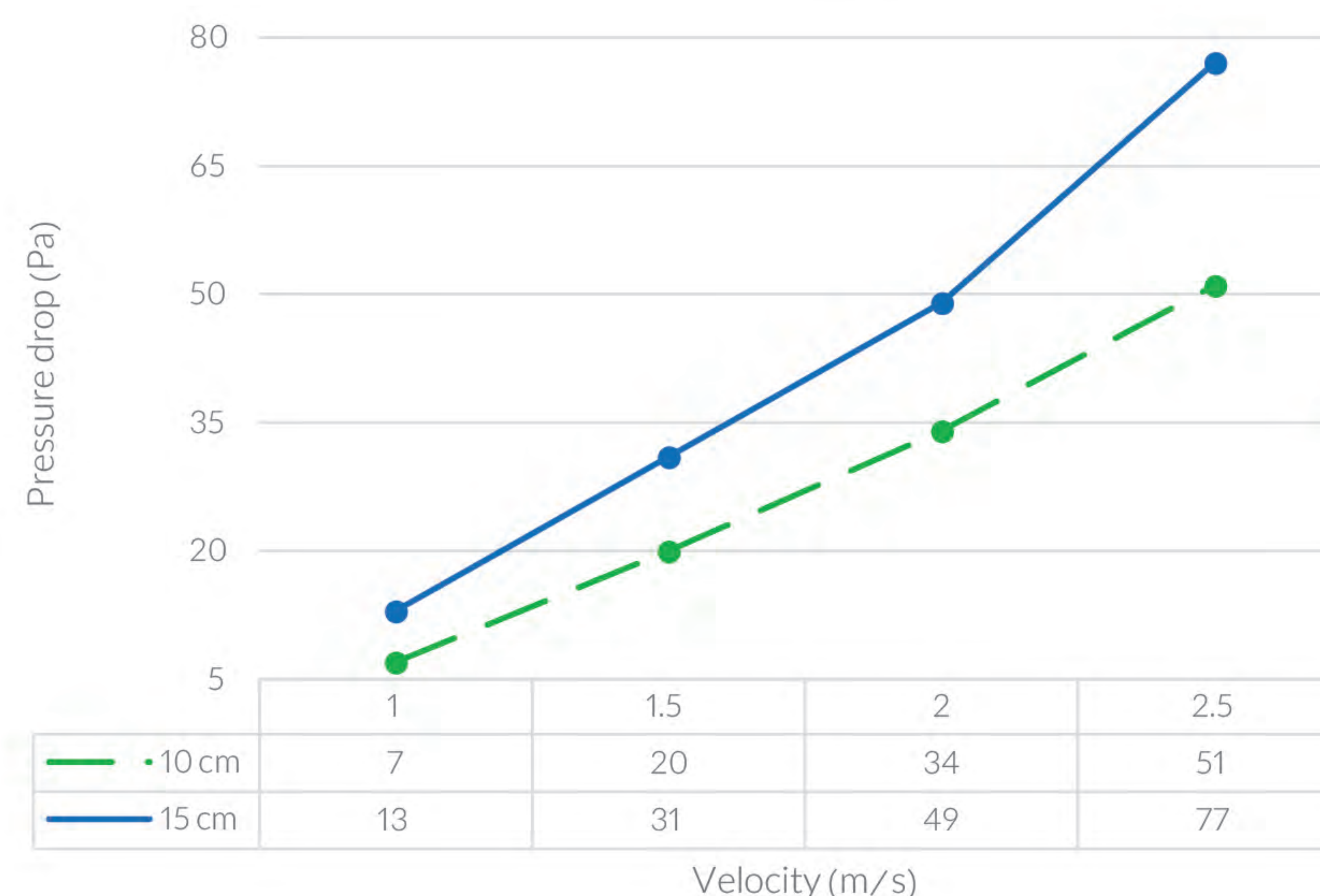
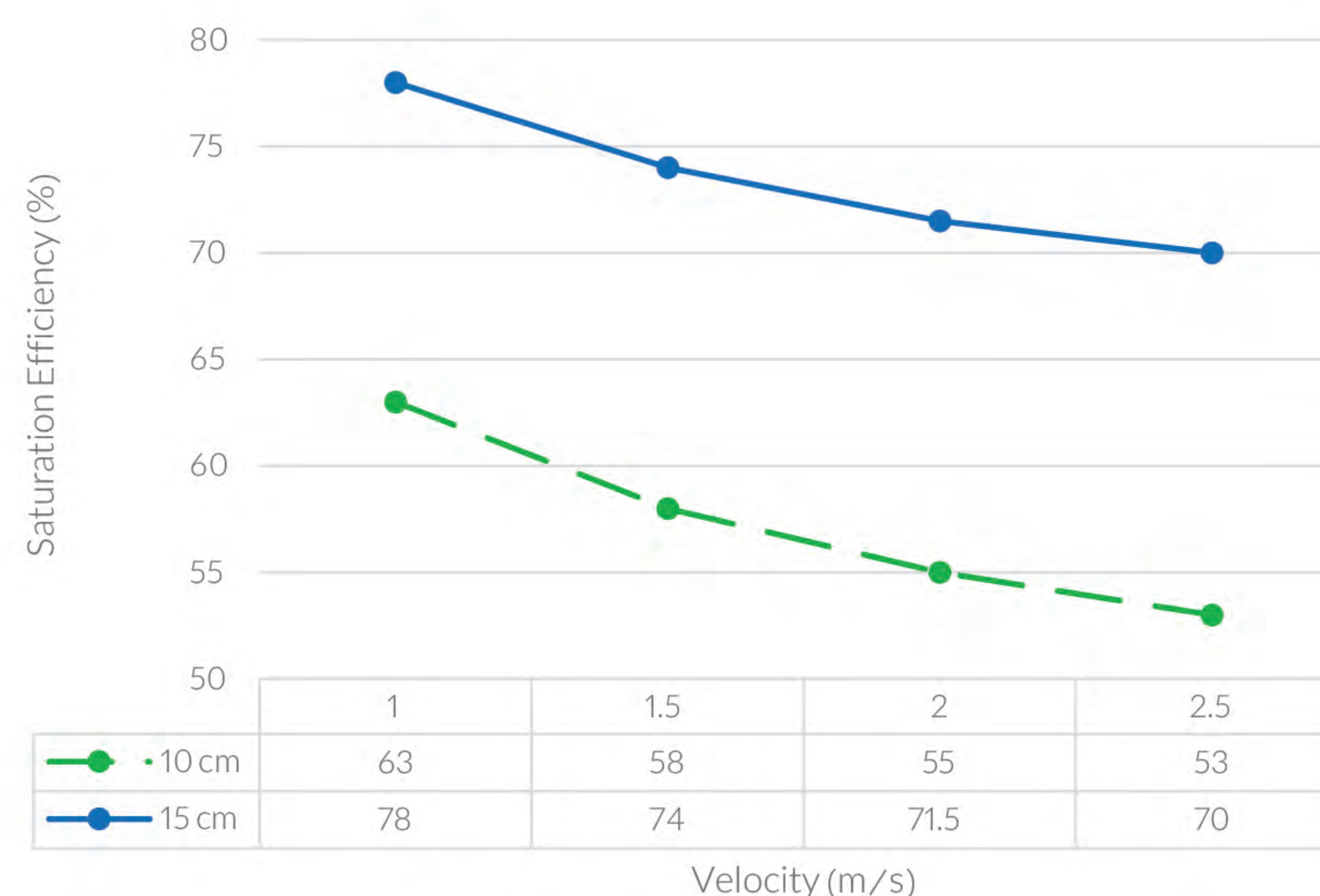


Figure 6: Specifications of 8090 series



Product Series 7060

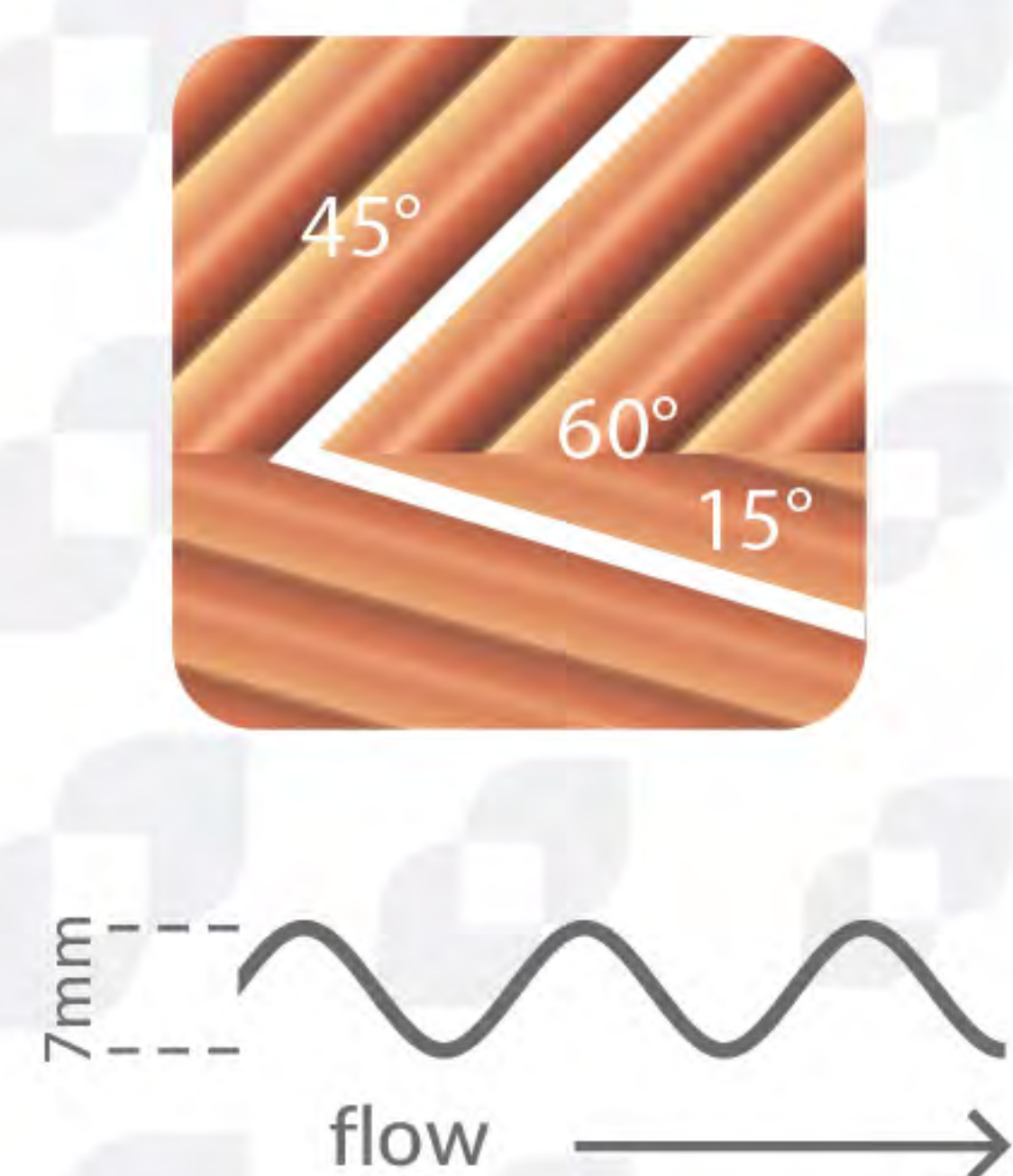
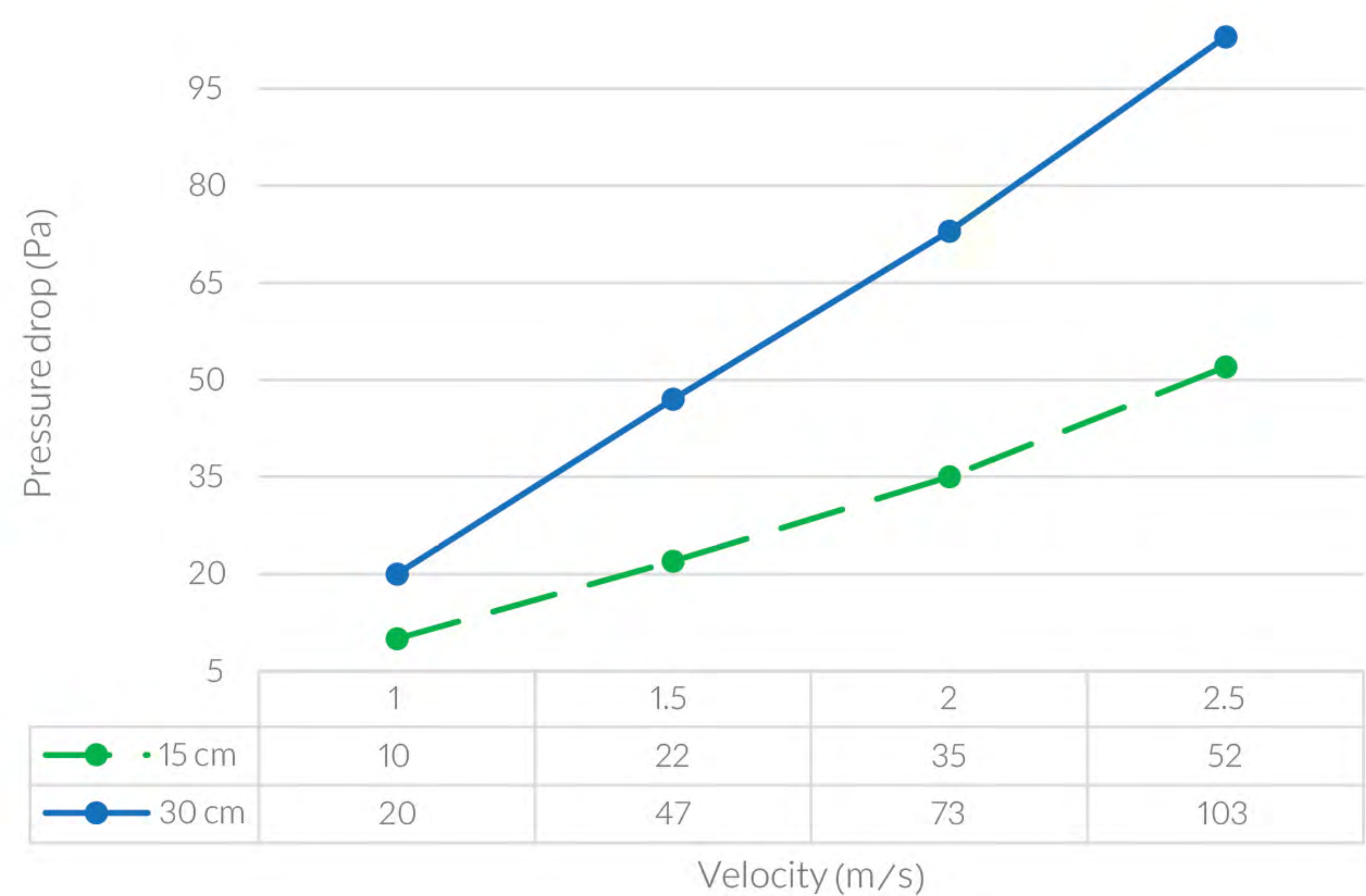
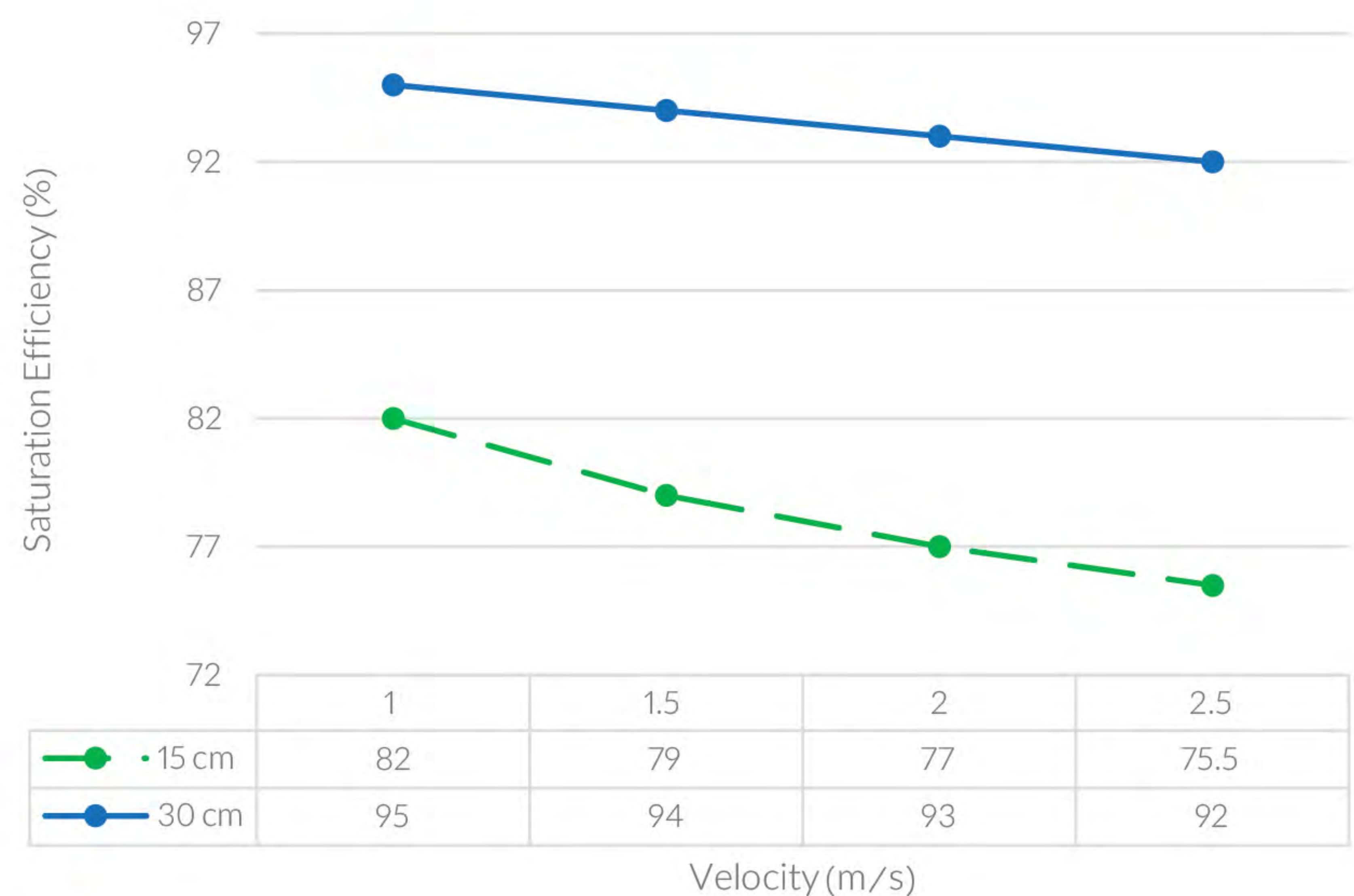


Figure 7: Specifications of 7060 series



In the 7060 series, wavy cellulose sheets with a wave height of 7 mm are placed on top of each other, and the wave direction of the two adjacent sheets constitutes an angle of 60 degrees (45/15) to each other (Figure 7).

Because of its minimal pressure drop, this model is well-suited for applications that involve a high ventilation rate or airflow through the pad, such as gas turbine inlet air cooling. Given the lower saturation efficiency of this model compared to the 7090 model, it is recommended to use thicker pad when employing this model. These series are offered in different dimensions according to the customer's order and based on the required cooling capacity. It is also possible to provide these series with a water distributor.

Product Series 7060

nominal saturation efficiency	% 79
nominal pressure drops	22 Pa
number of corrugated sheets in unit length (1m)	143
density	23/66 kg/m³
water absorption	%140

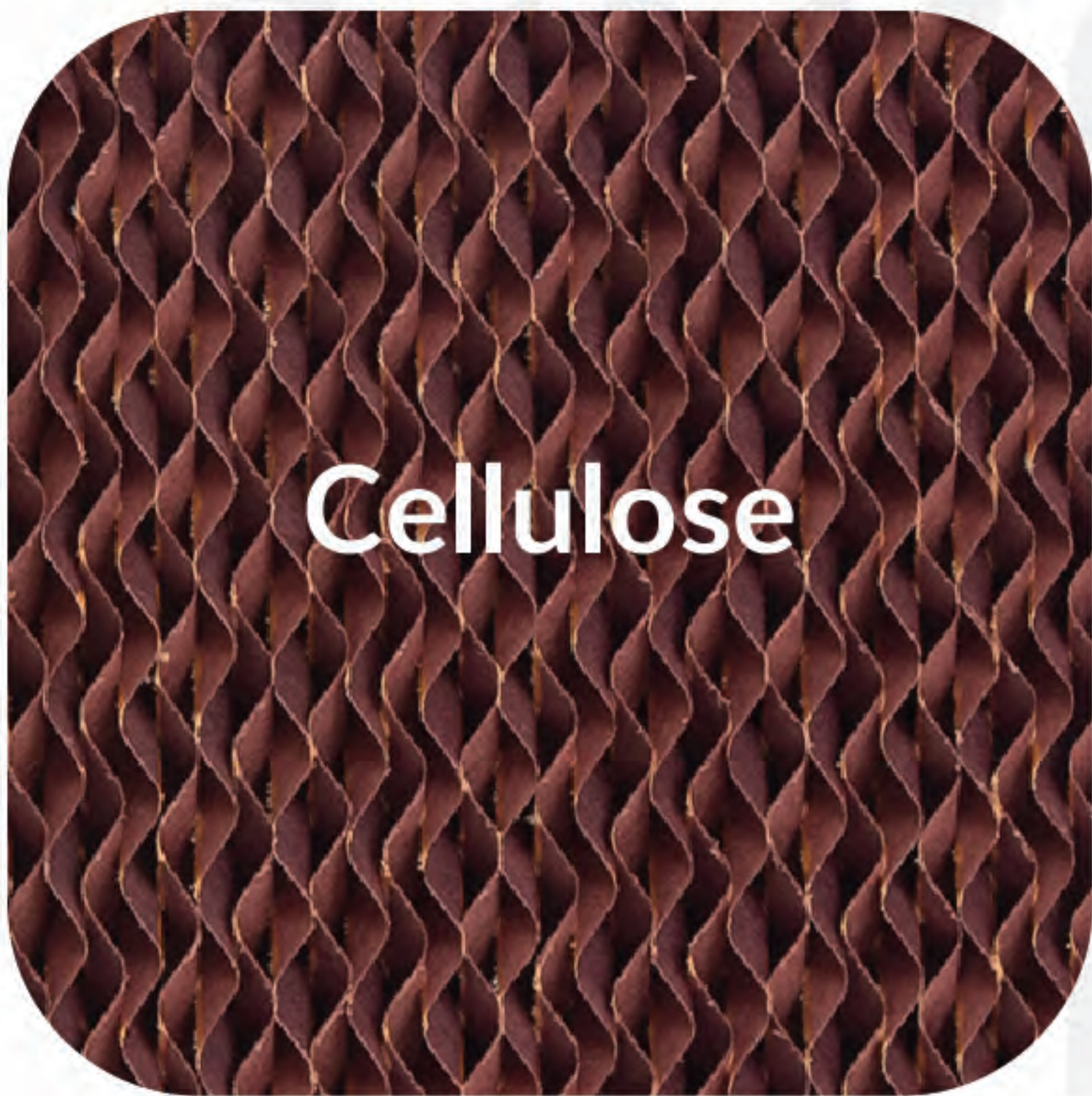
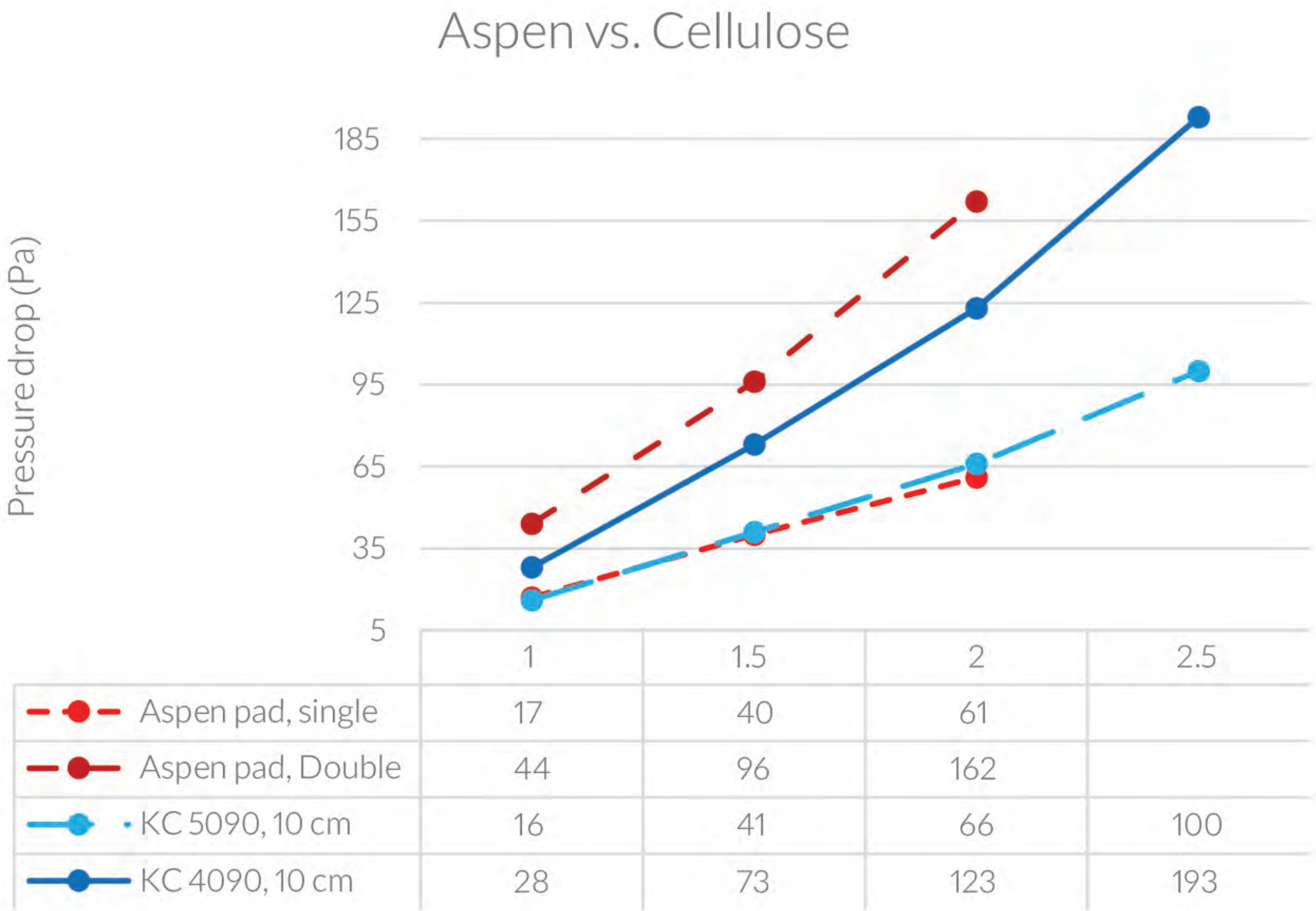
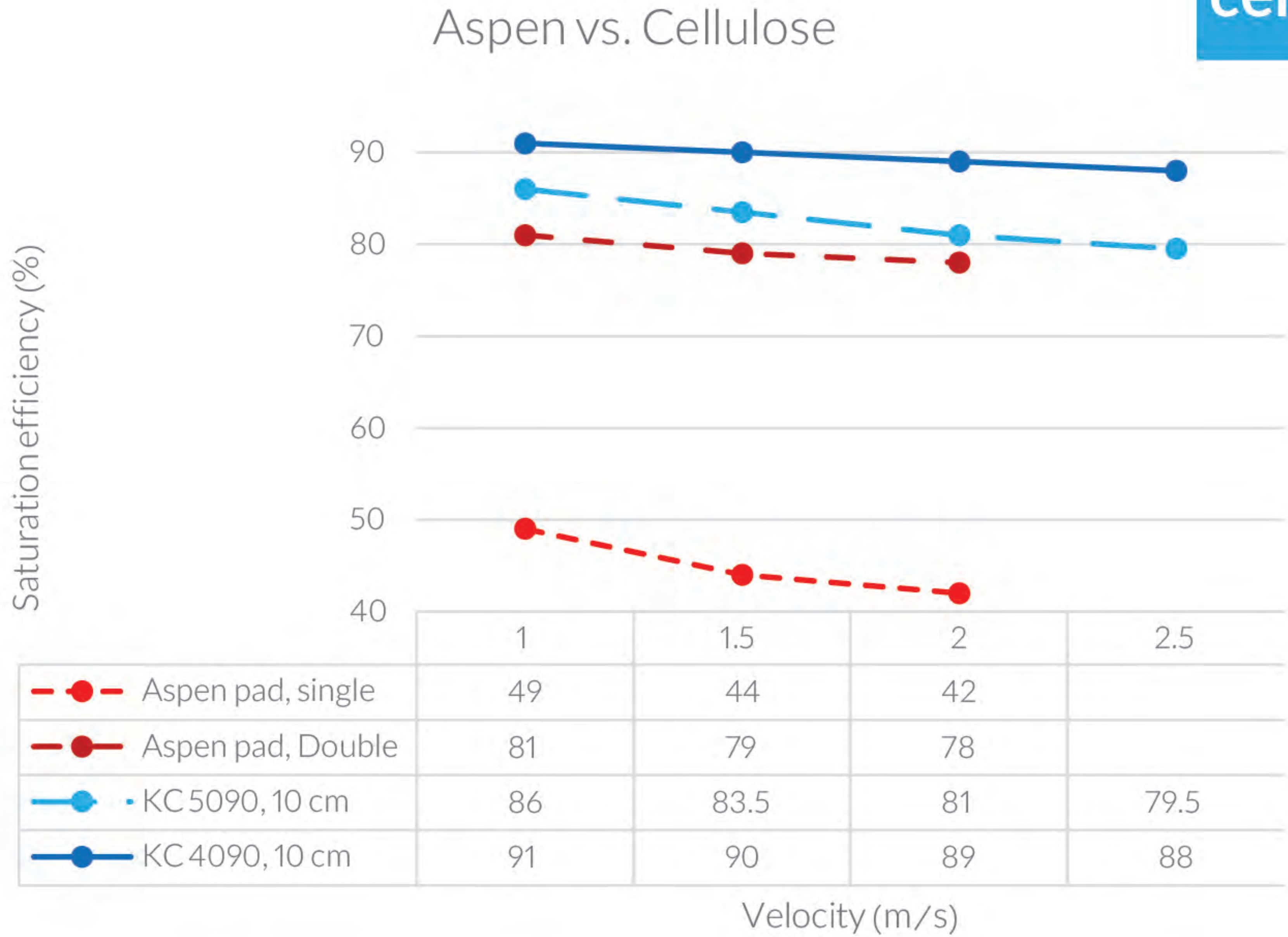
Nominal saturation efficiency and pressure drop are calculated at 1.5 m/s air velocity for a 15 cm thick pad

To illustrate the advantages of the cellulose pad over the aspen pad, a comparison of the saturation efficiency and pressure drop is presented for both the cellulose pad models 4090 and 5090 (with a thickness of 10 cm) and one or two layers of aspen pad.

As evident from the data, the 5090 pad, with a 10 cm thickness, exhibits a pressure drop equivalent to that of a single layer of aspen pad, while its saturation efficiency is approximately twice higher. Likewise, the 4090 pad, also with a 10 cm thickness, demonstrates a 10% greater saturation efficiency compared to a two-layer pad, while maintaining a 25% lower pressure drop.

It is important to note that when the air velocity exceeds 2 m/s through the aspen pad, the presence of water droplets entering the airflow (carry-over) makes it difficult to accurately measure the saturation efficiency. As a result, the data for aspen pad is provided only up to the mentioned velocity (due to the uniform and dense structure of cellulose pad, water carry-over in cellulose pad occurs at air velocity greater than 3 m/s).

Comparison of aspen with cellulose pad 4090 and 5090



Cooling Pads

Conversion Factors

Length

$$1 \text{ ft} = 30.48 \text{ cm}$$

$$1 \text{ in} = 2.54 \text{ cm}$$

$$1 \text{ m} = 39.37 \text{ in.}$$

$$1 \text{ micron} = 10^{-6} \text{ m} = 3.281 \times 10^{-6} \text{ ft}$$

$$1 \text{ mile} = 5280 \text{ ft}$$

Area

$$1 \text{ m}^2 = 1550.1472 \text{ in.}^2$$

$$1 \text{ m}^2 = 10.76392 \text{ ft}^2$$

Volume

$$1 \text{ ft}^3 = 7.48 \text{ U.S. gallons} = 1728 \text{ in.}^3$$

$$1 \text{ m}^3 = 6.1 \times 10^4 \text{ in.}^3$$

$$1 \text{ m}^3 = 35.3147 \text{ ft}^3$$

$$1 \text{ m}^3 = 264.154 \text{ U.S. gallons}$$

Mass

$$1 \text{ kg} = 2.20462 \text{ lbm}$$

$$1 \text{ lbm} = 7000 \text{ grams} = 453.5924 \text{ g}$$

Force

$$1 \text{ N} = 0.224809 \text{ lbf}$$

$$1 \text{ lbf} = 4.44822 \text{ N}$$

Energy

$$1 \text{ Btu} = 778.28 \text{ ft-lbf}$$

$$1 \text{ Kilocalorie} = 10^3 \text{ calories} = 3.968 \text{ Btu}$$

$$1 \text{ J} = 9.48 \times 10^{-4} \text{ Btu} = 0.73756 \text{ ft-lbf}$$

$$1 \text{ kW-hr} = 3412 \text{ Btu} = 2.6552 \times 10^6 \text{ ft-lbf}$$

Power

$$1 \text{ hp} = 33.000 \text{ (ft-lbf)/min}$$

$$1 \text{ hp} = 745.7 \text{ W}$$

$$1 \text{ W} = 3.412 \text{ Btu/hr} = 0.001341 \text{ hp} = 0.0002843 \text{ tons of refrigeration}$$

Pressure

$$1 \text{ atm} = 14.6959 \text{ psia} = 2116 \text{ lbf/ft}^2 = 101325 \text{ N/m}^2$$

$$1 \text{ in. wg} = 249.08 \text{ Pa}$$

$$1 \text{ in. of mercury} = 3376.85 \text{ Pa}$$

$$1 \text{ lbf/in.}^2 = 6894.76 \text{ Pa}$$

$$1 \text{ Pa} = 1 \text{ N/m}^2 = 1.4504 \times 10^{-4} \text{ lbf/in.}^2$$

Temperature

$$1 \text{ degree R difference} = 1 \text{ degree F difference} = \frac{5}{9} \text{ degree C difference}$$

$$= \frac{5}{9} \text{ degree K difference}$$

$$\text{degrees F} = \frac{9}{5} (\text{degrees C}) + 32$$

$$\text{degrees C} = \frac{5}{9} (\text{degrees F} - 32)$$

Thermal Conductivity

$$1 \frac{\text{Btu}}{\text{hr} \cdot \text{ft} \cdot \text{F}} = 0.004134 \frac{\text{calorie}}{\text{s} \cdot \text{cm} \cdot \text{C}} = 1.7307 \frac{\text{W}}{\text{m} \cdot \text{C}}$$

$$1 \frac{\text{W}}{\text{m} \cdot \text{C}} = 0.5778 \frac{\text{Btu}}{\text{hr} \cdot \text{ft} \cdot \text{F}}$$

$$1 \frac{\text{Btu} \cdot \text{in}}{\text{hr} \cdot \text{ft}^2 \cdot \text{F}} = 0.1442 \frac{\text{W}}{\text{m} \cdot \text{C}}$$

$$1 \frac{\text{W}}{\text{m} \cdot \text{C}} = 6.933 \frac{\text{Btu} \cdot \text{in}}{\text{hr} \cdot \text{ft}^2 \cdot \text{F}}$$

Heat Transfer Coefficient

$$1 \frac{\text{Btu}}{\text{hr} \cdot \text{ft}^2 \cdot \text{F}} = 5.678 \frac{\text{W}}{\text{m}^2 \cdot \text{C}}$$

$$1 \frac{\text{W}}{\text{m}^2 \cdot \text{C}} = 0.1761 \frac{\text{Btu}}{\text{hr} \cdot \text{ft}^2 \cdot \text{F}}$$

Viscosity Absolute

$$1 \text{ poise} = 100 \text{ centipoises}$$

$$1 \frac{\text{lbm}}{\text{sec} \cdot \text{ft}} = 1490 \text{ centipoises} = 1.49 \frac{\text{N} \cdot \text{s}}{\text{m}^2}$$

$$1 \frac{\text{lbf} \cdot \text{sec}}{\text{ft}^2} = 47,800 \text{ centipoises}$$

$$1 \text{ centipoise} = 0.001 \frac{\text{N} \cdot \text{s}}{\text{m}^2}$$

Viscosity Kinematic

$$1 \text{ ft}^2/\text{sec} = 0.0929 \text{ m}^2/\text{s}$$

$$1 \text{ m}^2/\text{s} = 10.764 \text{ ft}^2/\text{sec}$$

Specific Heat

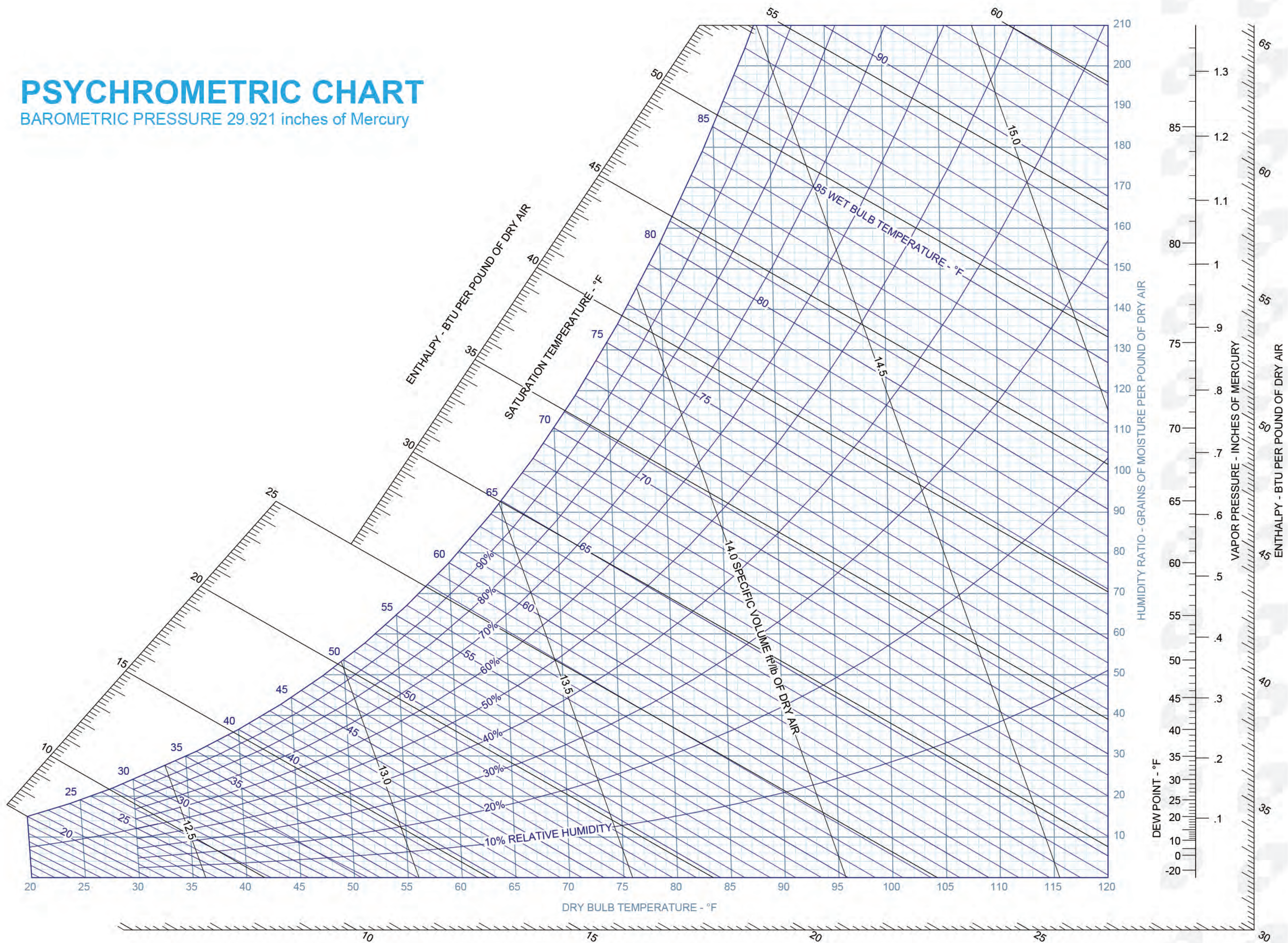
$$1 \frac{\text{calorie}}{\text{g} \cdot \text{C}} = 1 \frac{\text{Btu}}{\text{lbm} \cdot \text{F}}$$

$$1 \frac{\text{Btu}}{\text{lbm} \cdot \text{F}} = 4486.8 \frac{\text{J}}{\text{kg} \cdot \text{C}}$$

$$1 \frac{\text{J}}{\text{kg} \cdot \text{C}} = 0.2388 \frac{\text{Btu}}{\text{lbm} \cdot \text{F}}$$

PSYCHROMETRIC CHART

BAROMETRIC PRESSURE 29.921 inches of Mercury



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